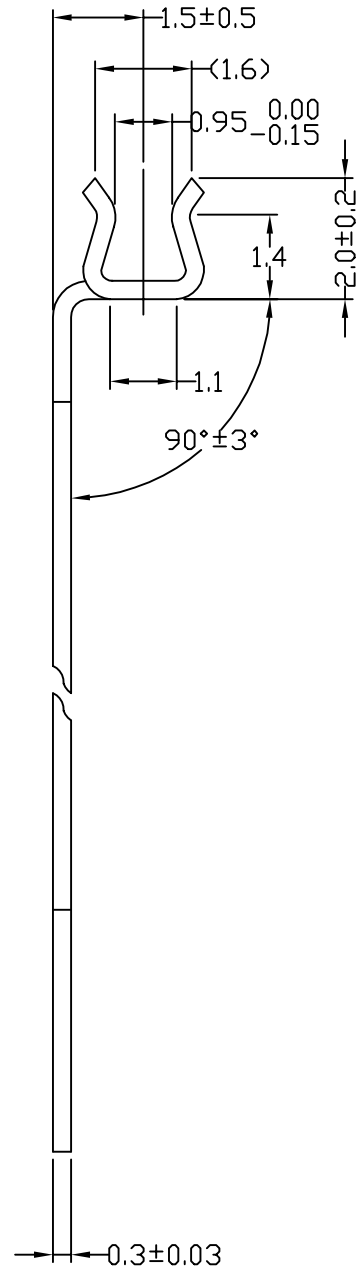
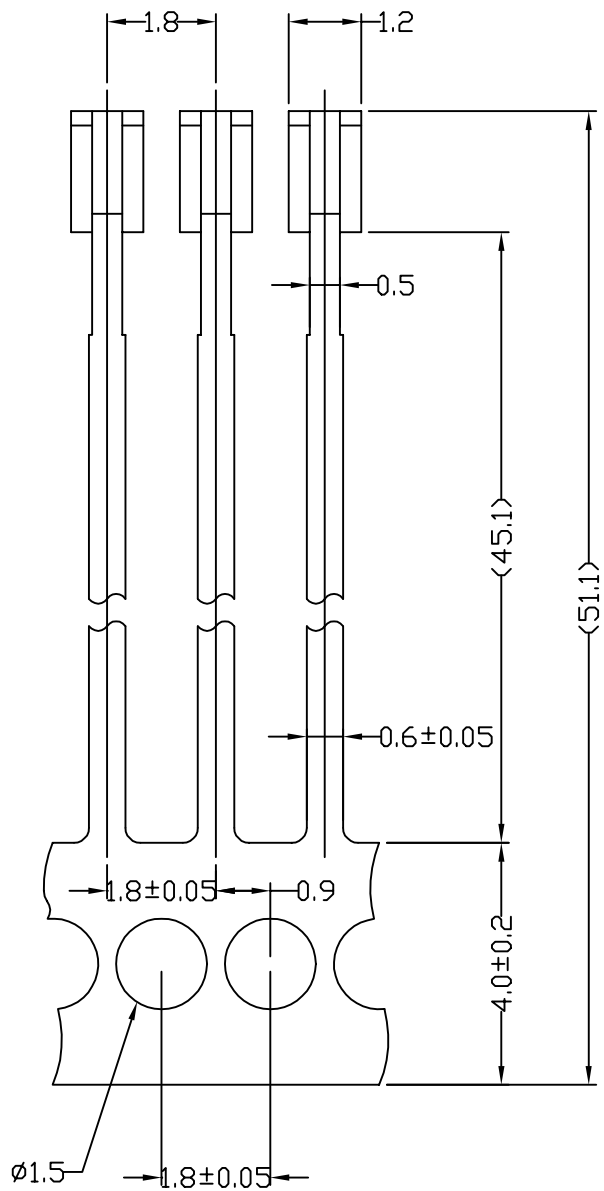


4 | 3 | 2 | 1

E
D
C
B
A

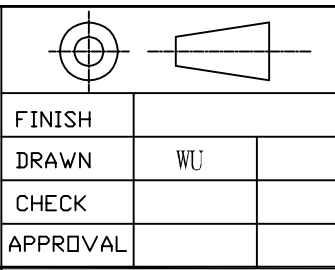
E
D
C
B
A



| ALLOWANCE | F | G | H | J | K | L | M | N |
|-------------|-------|------|------|------|------|------|------|------|
| UNDER 8 | ±0.05 | ±0.1 | ±0.1 | ±0.2 | ±0.2 | ±0.4 | ±0.4 | ±1.0 |
| 8 TO 25 | 0.08 | 0.15 | 0.15 | 0.3 | 0.3 | 0.6 | 0.6 | 1.5 |
| 25 TO 80 | 0.12 | 0.2 | 0.25 | 0.4 | 0.5 | 0.8 | 1.0 | 2.0 |
| 80 TO 250 | 0.25 | 0.3 | 0.4 | 0.6 | 0.8 | 1.2 | 1.5 | 3.0 |
| 250 TO 800 | 0.5 | 0.6 | 0.8 | 1.0 | 1.5 | 2.0 | 3.0 | 6.0 |
| 800 TO 2500 | 1.0 | 1.0 | 1.5 | 1.7 | 3.0 | 4.0 | 6.0 | 12.0 |
| OVER 2500 | 2.0 | 2.0 | 3.0 | 3.0 | 6.0 | 8.0 | 12.0 | 24.0 |

| | | | |
|-----|----------------|-----|---------|
| REV | ZONE - CHANGES | ER* | DATE |
| | | | 99/11/3 |

NEXT ISSUED :
 UNLESS OTHERWISE STATED:
 1/ WALL THICKNESS;
 2/ ALL DIM. IN MM
 3/ TOLERANCE:
 .XX+/-
 XX.X+/-
 XXX.X+/-
 4/ TEXTURE:
 5/ COATING:
 6/ DRAFT ANGLE:
 7/ UNSPECIFIED CORNER:



| | |
|---------------|----------------------------|
| | |
| FINISH | TITLE Pin-812-1.0 |
| DRAWN WU | MODEL |
| CHECK | SCALE: 8:1 |
| APPROVAL | DWG NO. REV. A PAGE 1 OF 1 |
| MAT'L & COLOR | |

4 | 3 | 2 | 1