## 10. SED1575 Series

Rev. 3.1

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## 1. DESCRIPTION

The 1575 series is a 1 -chip dot matrix liquid crystal driver that can be connected to the bus of a microcomputer. It stores the 8-bit parallel or serial display data sent from the microcomputer in the built-in display data RAM and generates liquid crystal drive signals independently of the microcomputer. Since it incorporates $65 \times 200$ bits of the display data RAM and the one-dot pixel of the liquid crystal panel and one bit of the built-in RAM have a one-to-one correspondence, it enables display with the high degree of freedom.
The SED1575 series incorporates 65 circuits of the common output and 168 circuits of the segment output and can display $65 \times 168$ dots (capable of displaying 10 columns $\times 4$ rows of a $16 \times 16$ dot kanji font) using the single chip. The SED1577 Series incorporates 33 circuits of the common output and 200 circuits of the segment output and can display $33 \times 200$ dots (capable of displaying 12 columns $\times 2$ rows of a $16 \times 16$ dot kanji font). The SED1578 series incorporates 17 circuits of the common output and 200 circuits of the segment output and can display $17 \times 200$ dots (capable of displaying 12 columns $\times 1$ rows of a $16 \times 16$ dot kanji font). It can also expand the display capacity by using the two chips for the master and slave configuration. Incorporating an analog temperature sensor circuit, the SED1575*A* can be used to constitute a system to provide optimum LCD contrast throughout a wide temperature range without need for use of supplementary parts such as the thermistor, under controls of a microcomputer.
Since the read/write operation of the display data RAM does not require external operation clocks, the SED1575 series can be operated with the minimum current consumption. Since it also incorporates a liquid crystal drive power supply with low current consumption, liquid crystal drive power supply voltage adjusting resistor, and display clock CR oscillator circuit, it can provide a display system for high performance handy equipment with the minimum current consumption and the minimum parts configuration.

## 2. FEATURES

- Direct display of RAM data using the display data RAM
RAM bit data " 1 " .... goes on.
" 0 " .... goes off (at display normal rotation).
- RAM capacity
$65 \times 200=13,000$ bits
- Liquid crystal drive circuit The SED1575 Series 65 circuits for the common output and 168 circuits for the segment output

The SED1577 Series
33 circuits for the common output and 200 circuits for the segment output
The SED1578 Series
17 circuits for the common output and 200 circuits for the segment output

- High-speed 8-bit MPU interface (Both the 80 and 68 series MUPs can directly be connected.)/serial interface enabled
- Abundant command functions

Display Data Read/Write, Display ON/OFF, Display Normal Rotation/Reversal, Page Address Set, Display Start Line Set, column address set, Status Read, Power Supply Save Display All Lighting ON/OFF, LCD Bias Set, Read Modify Write, Segment Driver Direction Select, Electronic Control, V5 Voltage Adjusting Built-in Resistance Ratio Set, Static Indicator, n Line Alternating Current Reversal Drive, Common Output State Selection, and Built-in Oscillator Circuit ON

- Built-in static drive circuit for indicators (One set, blinking speed variable)
- Built-in power supply circuit for low power supply liquid crystal drive
Booster circuit (Boosting magnification - double, triple, quadruple, boosting reference power supply external input enabled)
- $3 \%$ high accuracy alternating current voltage adjusting circuit (Temperature gradient: $-0.05 \% /{ }^{\circ} \mathrm{C}$ )
Built-in V5 voltage adjusting resistor, built-in V1 to V4 voltage generation split resistors, built-in electronic control function, and voltage follower
- Built-in CR oscillator circuit (external clock input enabled)
- Ultra-low power consumption
- Built-in temperature sensor circuit (SED1575DAB)
- Power supplies

Logic power supply: VDD - Vss $=2.4$ to 3.6 V

$$
(\text { SED1575*3*, SED1577*3*) }
$$

VDD - Vss $=3.6$ to 5.5 V
(SED1575* ${ }^{*}$, SED1577* ${ }^{*}$, SED1578* $0^{*}$ )
Boosting reference power supply: VDD - VSS $=1.8$ to 6.0 V

Liquid crystal drive power supply: V5 - VDD $=-4.5$ to -18.0 V (SED1575***) /-4.5 V to -16.0 V (SED1577***) /-4.5 V to -10.0 (SED1578***)

- Wide operating temperature range -40 to $85^{\circ} \mathrm{C}$
- CMOS process
- Shipping form Bare chip, TCP
- No light-resistant and radiation-resistant design are provided.


## Series specification

| Product <br> name | Voltage <br> [V] | Duty | Bias | SEG Dr | COM Dr | VREG temperature <br> gradient | Shipping <br> form |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SED1575D0B | -3.6 to -5.5 | $1 / 65$ | $1 / 9,1 / 7$ | 168 | 65 | $-0.05 \% /{ }^{\circ} \mathrm{C}$ | Bare chip |
| SED1575DAB | -3.6 to -5.5 | $1 / 65$ | $1 / 9,1 / 7$ | 168 | 65 | $-0.05 \% /{ }^{\circ} \mathrm{C}$ | Bare chip |
| SED1575D3B | -2.4 to -3.6 | $1 / 65$ | $1 / 9,1 / 7$ | 168 | 65 | $-0.05 \% /{ }^{\circ} \mathrm{C}$ | Bare chip |
| SED1575T0A | -3.6 to -5.5 | $1 / 65$ | $1 / 9,1 / 7$ | 168 | 65 | $-0.05 \% /{ }^{\circ} \mathrm{C}$ | TCP |
| SED1575T3A | -2.4 to -3.6 | $1 / 65$ | $1 / 9,1 / 7$ | 168 | 65 | $-0.05 \% /{ }^{\circ} \mathrm{C}$ | TCP |
| SED1577D0B | -3.6 to -5.5 | $1 / 33$ | $1 / 6,1 / 5$ | 200 | 33 | $-0.05 \% /{ }^{\circ} \mathrm{C}$ | Bare chip |
| SED1577D | -2.4 to -3.6 | $1 / 33$ | $1 / 6,1 / 5$ | 200 | 33 | $-0.05 \% /{ }^{\circ} \mathrm{C}$ | Bare chip |
| SED1577T $0^{*} *$ | -3.6 to -5.5 | $1 / 33$ | $1 / 6,1 / 5$ | 200 | 33 | $-0.05 \% /{ }^{\circ} \mathrm{C}$ | TCP |
| SED1577T3 ${ }^{*}$ | -2.4 to -3.6 | $1 / 33$ | $1 / 6,1 / 5$ | 200 | 33 | $-0.05 \% /{ }^{\circ} \mathrm{C}$ | TCP |
| SED1578D0B | -3.6 to -5.5 | $1 / 17$ | $1 / 6,1 / 5$ | 200 | 17 | $-0.05 \% /{ }^{\circ} \mathrm{C}$ | Bare chip |

* Specifications for circuits other than the temperature sensor circuit are the same as those of the SED1575Dob.


## 3. BLOCK DIAGRAM

## Example: SED1575***



## 4. PIN ASSIGNMENT

## Chip Specification



| Item | Size |  |  | Unit |
| :--- | :---: | :---: | :---: | :---: |
| Chip size | 13.30 | $\times$ | 2.81 | mm |
| Chip thickness | 0.625 |  |  | mm |
| Bump pitch | 71 (Min.) |  |  | $\mu \mathrm{m}$ |
| Bump size | PAD No.1 to 93 | 85 | $\times$ | 85 |
|  | $\mu \mathrm{~m}$ |  |  |  |
| PAD No.94 | 85 | $\times$ | 73 | $\mu \mathrm{~m}$ |
| PAD No.95 to 127 | 85 | $\times$ | 47 | $\mu \mathrm{~m}$ |
| PAD No.128 | 85 | $\times$ | 73 | $\mu \mathrm{~m}$ |
| PAD No.129 | 73 | $\times$ | 85 | $\mu \mathrm{~m}$ |
| PAD No.130 to 301 | 47 | $\times$ | 85 | $\mu \mathrm{~m}$ |
| PAD No.302 | 73 | $\times$ | 85 | $\mu \mathrm{~m}$ |
| PAD No.303 | 86 | $\times$ | 73 | $\mu \mathrm{~m}$ |
| PAD No.304 to 336 | 85 | $\times$ | 47 | $\mu \mathrm{~m}$ |
| PAD No.337 | 85 | $\times$ | 73 | $\mu \mathrm{~m}$ |
| Bump height | 17 (Typ.) |  |  |  |

SED1575*** PAD Central Coordinates

Unit: $\mu \mathrm{m}$

| PAD No. | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 1 | (NC) | 6195 | 1246 |
| 2 | (NC) | 6059 |  |
| 3 | SYNC | 5922 |  |
| 4 | FRS | 5786 |  |
| 5 | FR | 5649 |  |
| 6 | CL | 5513 |  |
| 7 | DOF | 5376 |  |
| 8 | SYNC | 5240 |  |
| 9 | Vss | 5103 |  |
| 10 | CS1 | 4967 |  |
| 11 | CS2 | 4830 |  |
| 12 | VDD | 4694 |  |
| 13 | RES | 4557 |  |
| 14 | A0 | 4421 |  |
| 15 | Vss | 4284 |  |
| 16 | $\overline{\mathrm{WR}, \mathrm{R} / \overline{\mathrm{W}}}$ | 4148 |  |
| 17 | RD, E | 4011 |  |
| 18 | VDd | 3875 |  |
| 19 | D0 | 3738 |  |
| 20 | D1 | 3602 |  |
| 21 | D2 | 3465 |  |
| 22 | D3 | 3329 |  |
| 23 | D4 | 3192 |  |
| 24 | D5 | 3056 |  |
| 25 | D6 (SCL) | 2919 |  |
| 26 | D7 (SI) | 2783 |  |
| 27 | VDD | 2646 |  |
| 28 | VDD | 2512 |  |
| 29 | VDD | 2378 |  |
| 30 | VDD | 2245 |  |
| 31 | VDD | 2111 |  |
| 32 | Vss | 1977 |  |
| 33 | Vss | 1843 |  |
| 34 | Vss | 1709 |  |
| 35 | Vss2 | 1575 |  |
| 36 | Vss2 | 1441 |  |
| 37 | Vss2 | 1307 |  |
| 38 | Vss2 | 1173 |  |
| 39 | Vss2 | 1039 |  |
| 40 | (NC) | 906 |  |
| 41 | Vout | 772 |  |
| 42 | Vout | 638 |  |
| 43 | CAP3- | 504 |  |
| 44 | CAP3- | 370 |  |
| 45 | (NC) | 236 |  |
| 46 | CAP1+ | 102 |  |
| 47 | CAP1+ | -32 |  |
| 48 | CAP1- | -166 |  |
| 49 | CAP1- | -300 |  |
| 50 | CAP2- | -433 | $\checkmark$ |


| $\begin{aligned} & \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN <br> Name | X | Y |
| :---: | :---: | :---: | :---: |
| 51 | CAP2- | -567 | 1246 |
| 52 | CAP2+ | -701 |  |
| 53 | CAP2+ | -835 |  |
| 54 | Vss | -969 |  |
| 55 | Vss | -1103 |  |
| 56 | VRS | -1237 |  |
| 57 | VRS | -1371 |  |
| 58 | VDD | -1505 |  |
| 59 | VDD | -1639 |  |
| 60 | V1 | -1772 |  |
| 61 | $\mathrm{V}_{1}$ | -1906 |  |
| 62 | V2 | -2040 |  |
| 63 | V2 | -2174 |  |
| 64 | (NC) | -2308 |  |
| 65 | V3 | -2442 |  |
| 66 | V3 | -2576 |  |
| 67 | V4 | -2710 |  |
| 68 | V4 | -2844 |  |
| 69 | V5 | -2978 |  |
| 70 | V5 | -3111 |  |
| 71 | (NC) | -3245 |  |
| 72 | VR | -3379 |  |
| 73 | TEST1 | -3513 |  |
| 74 | TEST2 | -3647 |  |
| 75 | TEST3 | -3781 |  |
| 76 | TEST4 | -3915 |  |
| 77 | VDD | -4049 |  |
| 78 | M/S | -4185 |  |
| 79 | CLS | -4322 |  |
| 80 | Vss | -4458 |  |
| 81 | C86 | -4595 |  |
| 82 | P/S | -4731 |  |
| 83 | VDD | -4868 |  |
| 84 | HPM | -5004 |  |
| 85 | Vss | -5141 |  |
| 86 | IRS | -5277 |  |
| 87 | VDD | -5414 |  |
| 88 | TEST5 | -5550 |  |
| 89 | TEST6 | -5687 |  |
| 90 | TEST7 | -5836 |  |
| 91 | TEST8 | -5956 |  |
| 92 | TEST9 | -6076 |  |
| 93 | (NC) | -6195 | $\checkmark$ |
| 94 | (NC) | -6474 | 1248 |
| 95 | COM31 |  | 1163 |
| 96 | COM30 |  | 1090 |
| 97 | COM29 |  | 1017 |
| 98 | COM28 |  | 945 |
| 99 | COM27 |  | 872 |
| 100 | COM26 | $\checkmark$ | 799 |


| $\begin{aligned} & \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 101 | COM25 | -6474 | 727 |
| 102 | COM24 |  | 654 |
| 103 | COM23 |  | 581 |
| 104 | COM22 |  | 509 |
| 105 | COM21 |  | 436 |
| 106 | COM20 |  | 363 |
| 107 | COM19 |  | 291 |
| 108 | COM18 |  | 218 |
| 109 | COM17 |  | 145 |
| 110 | COM16 |  | 73 |
| 111 | COM15 |  | 0 |
| 112 | COM14 |  | -73 |
| 113 | COM13 |  | -145 |
| 114 | COM12 |  | -218 |
| 115 | COM11 |  | -291 |
| 116 | COM10 |  | -363 |
| 117 | COM9 |  | -436 |
| 118 | COM8 |  | -509 |
| 119 | COM7 |  | -581 |
| 120 | COM6 |  | -654 |
| 121 | COM5 |  | -727 |
| 122 | COM4 |  | -800 |
| 123 | COM3 |  | -872 |
| 124 | COM2 |  | -945 |
| 125 | COM1 |  | -1018 |
| 126 | COM0 |  | -1090 |
| 127 | COMS |  | -1163 |
| 128 | (NC) | V | -1248 |
| 129 | (NC) | -6232 | -1246 |
| 130 | (NC) | -6147 |  |
| 131 | (NC) | -6075 |  |
| 132 | SEG0 | -6002 |  |
| 133 | SEG1 | -5930 |  |
| 134 | SEG2 | -5859 |  |
| 135 | SEG3 | -5787 |  |
| 136 | SEG4 | -5715 |  |
| 137 | SEG5 | -5643 |  |
| 138 | SEG6 | -5571 |  |
| 139 | SEG7 | -5499 |  |
| 140 | SEG8 | -5427 |  |
| 141 | SEG9 | -5355 |  |
| 142 | SEG10 | -5283 |  |
| 143 | SEG11 | -5212 |  |
| 144 | SEG12 | -5140 |  |
| 145 | SEG13 | -5068 |  |
| 146 | SEG14 | -4996 |  |
| 147 | SEG15 | -4924 |  |
| 148 | SEG16 | -4852 |  |
| 149 | SEG17 | -4780 |  |
| 150 | SEG18 | -4708 | $\checkmark$ |

Unit: $\mu \mathrm{m}$

| $\begin{aligned} & \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y | $\begin{aligned} & \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 151 | SEG19 | -4636 | -1246 | 201 | SEG69 | -1042 | -1246 |
| 152 | SEG20 | -4564 |  | 202 | SEG70 | -970 |  |
| 153 | SEG21 | -4493 |  | 203 | SEG71 | -898 |  |
| 154 | SEG22 | -4421 |  | 204 | SEG72 | -826 |  |
| 155 | SEG23 | -4349 |  | 205 | SEG73 | -754 |  |
| 156 | SEG24 | -4277 |  | 206 | SEG74 | -682 |  |
| 157 | SEG25 | -4205 |  | 207 | SEG75 | -611 |  |
| 158 | SEG26 | -4133 |  | 208 | SEG76 | -539 |  |
| 159 | SEG27 | -4061 |  | 209 | SEG77 | -467 |  |
| 160 | SEG28 | -3989 |  | 210 | SEG78 | -395 |  |
| 161 | SEG29 | -3917 |  | 211 | SEG79 | -323 |  |
| 162 | SEG30 | -3846 |  | 212 | SEG80 | -251 |  |
| 163 | SEG31 | -3774 |  | 213 | SEG81 | -179 |  |
| 164 | SEG32 | -3702 |  | 214 | SEG82 | -107 |  |
| 165 | SEG33 | -3630 |  | 215 | SEG83 | -35 |  |
| 166 | SEG34 | -3558 |  | 216 | SEG84 | 36 |  |
| 167 | SEG35 | -3486 |  | 217 | SEG85 | 108 |  |
| 168 | SEG36 | -3414 |  | 218 | SEG86 | 180 |  |
| 169 | SEG37 | -3342 |  | 219 | SEG87 | 252 |  |
| 170 | SEG38 | -3270 |  | 220 | SEG88 | 324 |  |
| 171 | SEG39 | -3199 |  | 221 | SEG89 | 396 |  |
| 172 | SEG40 | -3127 |  | 222 | SEG90 | 468 |  |
| 173 | SEG41 | -3055 |  | 223 | SEG91 | 540 |  |
| 174 | SEG42 | -2983 |  | 224 | SEG92 | 612 |  |
| 175 | SEG43 | -2911 |  | 225 | SEG93 | 683 |  |
| 176 | SEG44 | -2839 |  | 226 | SEG94 | 755 |  |
| 177 | SEG45 | -2767 |  | 227 | SEG95 | 827 |  |
| 178 | SEG46 | -2695 |  | 228 | SEG96 | 899 |  |
| 179 | SEG47 | -2623 |  | 229 | SEG97 | 971 |  |
| 180 | SEG48 | -2552 |  | 230 | SEG98 | 1043 |  |
| 181 | SEG49 | -2480 |  | 231 | SEG99 | 1115 |  |
| 182 | SEG50 | -2408 |  | 232 | SEG100 | 1187 |  |
| 183 | SEG51 | -2336 |  | 233 | SEG101 | 1259 |  |
| 184 | SEG52 | -2264 |  | 234 | SEG102 | 1330 |  |
| 185 | SEG53 | -2192 |  | 235 | SEG103 | 1402 |  |
| 186 | SEG54 | -2120 |  | 236 | SEG104 | 1474 |  |
| 187 | SEG55 | -2048 |  | 237 | SEG105 | 1546 |  |
| 188 | SEG56 | -1976 |  | 238 | SEG106 | 1618 |  |
| 189 | SEG57 | -1905 |  | 239 | SEG107 | 1690 |  |
| 190 | SEG58 | -1833 |  | 240 | SEG108 | 1762 |  |
| 191 | SEG59 | -1761 |  | 241 | SEG109 | 1834 |  |
| 192 | SEG60 | -1689 |  | 242 | SEG110 | 1906 |  |
| 193 | SEG61 | -1617 |  | 243 | SEG111 | 1977 |  |
| 194 | SEG62 | -1545 |  | 244 | SEG112 | 2049 |  |
| 195 | SEG63 | -1473 |  | 245 | SEG113 | 2121 |  |
| 196 | SEG64 | -1401 |  | 246 | SEG114 | 2193 |  |
| 197 | SEG65 | -1329 |  | 247 | SEG115 | 2265 |  |
| 198 | SEG66 | -1258 |  | 248 | SEG116 | 2337 |  |
| 199 | SEG67 | -1186 |  | 249 | SEG117 | 2409 |  |
| 200 | SEG68 | -1114 | $\checkmark$ | 250 | SEG118 | 2481 | $\nabla$ |


| $\begin{array}{\|l} \hline \text { PAD } \\ \text { No. } \end{array}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 251 | SEG119 | 2553 | -1246 |
| 252 | SEG120 | 2625 |  |
| 253 | SEG121 | 2696 |  |
| 254 | SEG122 | 2768 |  |
| 255 | SEG123 | 2840 |  |
| 256 | SEG124 | 2912 |  |
| 257 | SEG125 | 2984 |  |
| 258 | SEG126 | 3056 |  |
| 259 | SEG127 | 3128 |  |
| 260 | SEG128 | 3200 |  |
| 261 | SEG129 | 3272 |  |
| 262 | SEG130 | 3343 |  |
| 263 | SEG131 | 3415 |  |
| 264 | SEG132 | 3487 |  |
| 265 | SEG133 | 3559 |  |
| 266 | SEG134 | 3631 |  |
| 267 | SEG135 | 3703 |  |
| 268 | SEG136 | 3775 |  |
| 269 | SEG137 | 3847 |  |
| 270 | SEG138 | 3919 |  |
| 271 | SEG139 | 3990 |  |
| 272 | SEG140 | 4062 |  |
| 273 | SEG141 | 4134 |  |
| 274 | SEG142 | 4206 |  |
| 275 | SEG143 | 4278 |  |
| 276 | SEG144 | 4350 |  |
| 277 | SEG145 | 4422 |  |
| 278 | SEG146 | 4494 |  |
| 279 | SEG147 | 4566 |  |
| 280 | SEG148 | 4637 |  |
| 281 | SEG149 | 4709 |  |
| 282 | SEG150 | 4781 |  |
| 283 | SEG151 | 4853 |  |
| 284 | SEG152 | 4925 |  |
| 285 | SEG153 | 4997 |  |
| 286 | SEG154 | 5069 |  |
| 287 | SEG155 | 5141 |  |
| 288 | SEG156 | 5213 |  |
| 289 | SEG157 | 5284 |  |
| 290 | SEG158 | 5356 |  |
| 291 | SEG159 | 5428 |  |
| 292 | SEG160 | 5500 |  |
| 293 | SEG161 | 5572 |  |
| 294 | SEG162 | 5644 |  |
| 295 | SEG163 | 5716 |  |
| 296 | SEG164 | 5788 |  |
| 297 | SEG165 | 5860 |  |
| 298 | SEG166 | 5931 |  |
| 299 | SEG167 | 6003 |  |
| 300 | (NC) | 6075 | $\nabla$ |

Unit: $\mu \mathrm{m}$

| $\begin{array}{\|l\|} \hline \text { PAD } \\ \text { No. } \\ \hline \end{array}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 301 | (NC) | 6147 | -1246 |
| 302 | (NC) | 6232 | $\downarrow$ |
| 303 | (NC) | 6474 | -1248 |
| 304 | COM32 |  | -1163 |
| 305 | COM33 |  | -1090 |
| 306 | COM34 |  | -1018 |
| 307 | COM35 |  | -945 |
| 308 | COM36 |  | -872 |
| 309 | COM37 |  | -800 |
| 310 | COM38 |  | -727 |
| 311 | COM39 |  | -654 |
| 312 | COM40 |  | -581 |
| 313 | COM41 |  | -509 |
| 314 | COM42 |  | -436 |
| 315 | COM43 |  | -363 |
| 316 | COM44 |  | -291 |
| 317 | COM45 |  | -218 |
| 318 | COM46 |  | -145 |
| 319 | COM47 |  | -73 |
| 320 | COM48 |  | 0 |
| 321 | COM49 |  | 73 |
| 322 | COM50 |  | 145 |
| 323 | COM51 |  | 218 |
| 324 | COM52 |  | 291 |
| 325 | COM53 |  | 363 |
| 326 | COM54 |  | 436 |
| 327 | COM55 |  | 509 |
| 328 | COM56 |  | 581 |
| 329 | COM57 |  | 654 |
| 330 | COM58 |  | 727 |
| 331 | COM59 |  | 799 |
| 332 | COM60 |  | 872 |
| 333 | COM61 |  | 945 |
| 334 | COM62 |  | 1017 |
| 335 | COM63 |  | 1090 |
| 336 | COMS |  | 1163 |
| 337 | (NC) | $\downarrow$ | 1248 |

SED1577***PAD Central Coordinates

Unit: $\mu \mathrm{m}$

| $\begin{aligned} & \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 1 | (NC) | 6195 | 1246 |
| 2 | (NC) | 6059 |  |
| 3 | SYNC | 5922 |  |
| 4 | FRS | 5786 |  |
| 5 | FR | 5649 |  |
| 6 | CL | 5513 |  |
| 7 | $\overline{\text { DOF }}$ | 5376 |  |
| 8 | SYNC | 5240 |  |
| 9 | VSs | 5103 |  |
| 10 | CS1 | 4967 |  |
| 11 | CS2 | 4830 |  |
| 12 | VDD | 4694 |  |
| 13 | RES | 4557 |  |
| 14 | A0 | 4421 |  |
| 15 | Vss | 4284 |  |
| 16 | $\overline{\mathrm{WR}}$, R/W | 4148 |  |
| 17 | RD, E | 4011 |  |
| 18 | VDD | 3875 |  |
| 19 | D0 | 3738 |  |
| 20 | D1 | 3602 |  |
| 21 | D2 | 3465 |  |
| 22 | D3 | 3329 |  |
| 23 | D4 | 3192 |  |
| 24 | D5 | 3056 |  |
| 25 | D6 (SCL) | 2919 |  |
| 26 | D7 (SI) | 2783 |  |
| 27 | VDD | 2646 |  |
| 28 | VDD | 2512 |  |
| 29 | Vdd | 2378 |  |
| 30 | VDD | 2245 |  |
| 31 | Vdd | 2111 |  |
| 32 | Vss | 1977 |  |
| 33 | Vss | 1843 |  |
| 34 | Vss | 1709 |  |
| 35 | VSS2 | 1575 |  |
| 36 | Vss2 | 1441 |  |
| 37 | Vss2 | 1307 |  |
| 38 | Vss2 | 1173 |  |
| 39 | Vss2 | 1039 |  |
| 40 | (NC) | 906 |  |
| 41 | Vout | 772 |  |
| 42 | Vout | 638 |  |
| 43 | CAP3- | 504 |  |
| 44 | CAP3- | 370 |  |
| 45 | (NC) | 236 |  |
| 46 | CAP1+ | 102 |  |
| 47 | CAP1+ | -32 |  |
| 48 | CAP1- | -166 |  |
| 49 | CAP1- | -300 |  |
| 50 | CAP2- | -433 | $\checkmark$ |


| $\begin{aligned} & \text { PAD } \\ & \text { No. } \\ & \hline \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 51 | CAP2- | -567 | 1246 |
| 52 | CAP2+ | -701 |  |
| 53 | CAP2+ | -835 |  |
| 54 | Vss | -969 |  |
| 55 | Vss | -1103 |  |
| 56 | Vrs | -1237 |  |
| 57 | VRS | -1371 |  |
| 58 | VDD | -1505 |  |
| 59 | Vdd | -1639 |  |
| 60 | V1 | -1772 |  |
| 61 | $\mathrm{V}_{1}$ | -1906 |  |
| 62 | V2 | -2040 |  |
| 63 | V 2 | -2174 |  |
| 64 | (NC) | -2308 |  |
| 65 | V3 | -2442 |  |
| 66 | V3 | -2576 |  |
| 67 | V4 | -2710 |  |
| 68 | V4 | -2844 |  |
| 69 | V5 | -2978 |  |
| 70 | V5 | -3111 |  |
| 71 | (NC) | -3245 |  |
| 72 | VR | -3379 |  |
| 73 | TEST1 | -3513 |  |
| 74 | TEST2 | -3647 |  |
| 75 | TEST3 | -3781 |  |
| 76 | TEST4 | -3915 |  |
| 77 | VDD | -4049 |  |
| 78 | M/S | -4185 |  |
| 79 | CLS | -4322 |  |
| 80 | Vss | -4458 |  |
| 81 | C86 | -4595 |  |
| 82 | P/S | -4731 |  |
| 83 | VDD | -4868 |  |
| 84 | HPM | -5004 |  |
| 85 | Vss | -5141 |  |
| 86 | IRS | -5277 |  |
| 87 | Vdd | -5414 |  |
| 88 | TEST5 | -5550 |  |
| 89 | TEST6 | -5687 |  |
| 90 | TEST7 | -5836 |  |
| 91 | TEST8 | -5956 |  |
| 92 | TEST9 | -6076 |  |
| 93 | (NC) | -6195 | $\checkmark$ |
| 94 | (NC) | -6474 | 1248 |
| 95 | COM31 |  | 1163 |
| 96 | COM30 |  | 1090 |
| 97 | COM29 |  | 1017 |
| 98 | COM28 |  | 945 |
| 99 | COM27 |  | 872 |
| 100 | COM26 | $\nabla$ | 799 |


| PAD No. | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 101 | COM25 | -6474 | 727 |
| 102 | COM24 |  | 654 |
| 103 | COM23 |  | 581 |
| 104 | COM22 |  | 509 |
| 105 | COM21 |  | 436 |
| 106 | COM20 |  | 363 |
| 107 | COM19 |  | 291 |
| 108 | COM18 |  | 218 |
| 109 | COM17 |  | 145 |
| 110 | COM16 |  | 73 |
| 111 | COM15 |  | 0 |
| 112 | COM14 |  | -73 |
| 113 | COM13 |  | -145 |
| 114 | COM12 |  | -218 |
| 115 | COM11 |  | -291 |
| 116 | COM10 |  | -363 |
| 117 | COM9 |  | -436 |
| 118 | COM8 |  | -509 |
| 119 | COM7 |  | -581 |
| 120 | COM6 |  | -654 |
| 121 | COM5 |  | -727 |
| 122 | COM4 |  | -800 |
| 123 | COM3 |  | -872 |
| 124 | COM2 |  | -945 |
| 125 | COM1 |  | -1018 |
| 126 | COM0 |  | -1090 |
| 127 | COMS |  | -1163 |
| 128 | (NC) | $\checkmark$ | -1248 |
| 129 | (NC) | -6232 | -1246 |
| 130 | (NC) | -6147 |  |
| 131 | (NC) | -6075 |  |
| 132 | SEG0 | -6002 |  |
| 133 | SEG1 | -5930 |  |
| 134 | SEG2 | -5859 |  |
| 135 | SEG3 | -5787 |  |
| 136 | SEG4 | -5715 |  |
| 137 | SEG5 | -5643 |  |
| 138 | SEG6 | -5571 |  |
| 139 | SEG7 | -5499 |  |
| 140 | SEG8 | -5427 |  |
| 141 | SEG9 | -5355 |  |
| 142 | SEG10 | -5283 |  |
| 143 | SEG11 | -5212 |  |
| 144 | SEG12 | -5140 |  |
| 145 | SEG13 | -5068 |  |
| 146 | SEG14 | -4996 |  |
| 147 | SEG15 | -4924 |  |
| 148 | SEG16 | -4852 |  |
| 149 | SEG17 | -4780 |  |
| 150 | SEG18 | -4708 | $\nabla$ |

Unit: $\mu \mathrm{m}$

| $\begin{aligned} & \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 151 | SEG19 | -4636 | -1246 |
| 152 | SEG20 | -4564 |  |
| 153 | SEG21 | -4493 |  |
| 154 | SEG22 | -4421 |  |
| 155 | SEG23 | -4349 |  |
| 156 | SEG24 | -4277 |  |
| 157 | SEG25 | -4205 |  |
| 158 | SEG26 | -4133 |  |
| 159 | SEG27 | -4061 |  |
| 160 | SEG28 | -3989 |  |
| 161 | SEG29 | -3917 |  |
| 162 | SEG30 | -3846 |  |
| 163 | SEG31 | -3774 |  |
| 164 | SEG32 | -3702 |  |
| 165 | SEG33 | -3630 |  |
| 166 | SEG34 | -3558 |  |
| 167 | SEG35 | -3486 |  |
| 168 | SEG36 | -3414 |  |
| 169 | SEG37 | -3342 |  |
| 170 | SEG38 | -3270 |  |
| 171 | SEG39 | -3199 |  |
| 172 | SEG40 | -3127 |  |
| 173 | SEG41 | -3055 |  |
| 174 | SEG42 | -2983 |  |
| 175 | SEG43 | -2911 |  |
| 176 | SEG44 | -2839 |  |
| 177 | SEG45 | -2767 |  |
| 178 | SEG46 | -2695 |  |
| 179 | SEG47 | -2623 |  |
| 180 | SEG48 | -2552 |  |
| 181 | SEG49 | -2480 |  |
| 182 | SEG50 | -2408 |  |
| 183 | SEG51 | -2336 |  |
| 184 | SEG52 | -2264 |  |
| 185 | SEG53 | -2192 |  |
| 186 | SEG54 | -2120 |  |
| 187 | SEG55 | -2048 |  |
| 188 | SEG56 | -1976 |  |
| 189 | SEG57 | -1905 |  |
| 190 | SEG58 | -1833 |  |
| 191 | SEG59 | -1761 |  |
| 192 | SEG60 | -1689 |  |
| 193 | SEG61 | -1617 |  |
| 194 | SEG62 | -1545 |  |
| 195 | SEG63 | -1473 |  |
| 196 | SEG64 | -1401 |  |
| 197 | SEG65 | -1329 |  |
| 198 | SEG66 | -1258 |  |
| 199 | SEG67 | -1186 |  |
| 200 | SEG68 | -1114 | $\checkmark$ |


| $\begin{aligned} & \hline \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 201 | SEG69 | -1042 | -1246 |
| 202 | SEG70 | -970 |  |
| 203 | SEG71 | -898 |  |
| 204 | SEG72 | -826 |  |
| 205 | SEG73 | -754 |  |
| 206 | SEG74 | -682 |  |
| 207 | SEG75 | -611 |  |
| 208 | SEG76 | -539 |  |
| 209 | SEG77 | -467 |  |
| 210 | SEG78 | -395 |  |
| 211 | SEG79 | -323 |  |
| 212 | SEG80 | -251 |  |
| 213 | SEG81 | -179 |  |
| 214 | SEG82 | -107 |  |
| 215 | SEG83 | -35 |  |
| 216 | SEG84 | 36 |  |
| 217 | SEG85 | 108 |  |
| 218 | SEG86 | 180 |  |
| 219 | SEG87 | 252 |  |
| 220 | SEG88 | 324 |  |
| 221 | SEG89 | 396 |  |
| 222 | SEG90 | 468 |  |
| 223 | SEG91 | 540 |  |
| 224 | SEG92 | 612 |  |
| 225 | SEG93 | 683 |  |
| 226 | SEG94 | 755 |  |
| 227 | SEG95 | 827 |  |
| 228 | SEG96 | 899 |  |
| 229 | SEG97 | 971 |  |
| 230 | SEG98 | 1043 |  |
| 231 | SEG99 | 1115 |  |
| 232 | SEG100 | 1187 |  |
| 233 | SEG101 | 1259 |  |
| 234 | SEG102 | 1330 |  |
| 235 | SEG103 | 1402 |  |
| 236 | SEG104 | 1474 |  |
| 237 | SEG105 | 1546 |  |
| 238 | SEG106 | 1618 |  |
| 239 | SEG107 | 1690 |  |
| 240 | SEG108 | 1762 |  |
| 241 | SEG109 | 1834 |  |
| 242 | SEG110 | 1906 |  |
| 243 | SEG111 | 1977 |  |
| 244 | SEG112 | 2049 |  |
| 245 | SEG113 | 2121 |  |
| 246 | SEG114 | 2193 |  |
| 247 | SEG115 | 2265 |  |
| 248 | SEG116 | 2337 |  |
| 249 | SEG117 | 2409 |  |
| 250 | SEG118 | 2481 | $\checkmark$ |


| $\begin{aligned} & \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 251 | SEG119 | 2553 | -1246 |
| 252 | SEG120 | 2625 |  |
| 253 | SEG121 | 2696 |  |
| 254 | SEG122 | 2768 |  |
| 255 | SEG123 | 2840 |  |
| 256 | SEG124 | 2912 |  |
| 257 | SEG125 | 2984 |  |
| 258 | SEG126 | 3056 |  |
| 259 | SEG127 | 3128 |  |
| 260 | SEG128 | 3200 |  |
| 261 | SEG129 | 3272 |  |
| 262 | SEG130 | 3343 |  |
| 263 | SEG131 | 3415 |  |
| 264 | SEG132 | 3487 |  |
| 265 | SEG133 | 3559 |  |
| 266 | SEG134 | 3631 |  |
| 267 | SEG135 | 3703 |  |
| 268 | SEG136 | 3775 |  |
| 269 | SEG137 | 3847 |  |
| 270 | SEG138 | 3919 |  |
| 271 | SEG139 | 3990 |  |
| 272 | SEG140 | 4062 |  |
| 273 | SEG141 | 4134 |  |
| 274 | SEG142 | 4206 |  |
| 275 | SEG143 | 4278 |  |
| 276 | SEG144 | 4350 |  |
| 277 | SEG145 | 4422 |  |
| 278 | SEG146 | 4494 |  |
| 279 | SEG147 | 4566 |  |
| 280 | SEG148 | 4637 |  |
| 281 | SEG149 | 4709 |  |
| 282 | SEG150 | 4781 |  |
| 283 | SEG151 | 4853 |  |
| 284 | SEG152 | 4925 |  |
| 285 | SEG153 | 4997 |  |
| 286 | SEG154 | 5069 |  |
| 287 | SEG155 | 5141 |  |
| 288 | SEG156 | 5213 |  |
| 289 | SEG157 | 5284 |  |
| 290 | SEG158 | 5356 |  |
| 291 | SEG159 | 5428 |  |
| 292 | SEG160 | 5500 |  |
| 293 | SEG161 | 5572 |  |
| 294 | SEG162 | 5644 |  |
| 295 | SEG163 | 5716 |  |
| 296 | SEG164 | 5788 |  |
| 297 | SEG165 | 5860 |  |
| 298 | SEG166 | 5931 |  |
| 299 | SEG167 | 6003 |  |
| 300 | (NC) | 6075 | $\checkmark$ |

Unit: $\mu \mathrm{m}$

| $\begin{aligned} & \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 301 | (NC) | 6147 | -1246 |
| 302 | (NC) | 6232 | $\downarrow$ |
| 303 | (NC) | 6474 | -1248 |
| 304 | SEG168 |  | -1163 |
| 305 | SEG169 |  | -1090 |
| 306 | SEG170 |  | -1018 |
| 307 | SEG171 |  | -945 |
| 308 | SEG172 |  | -872 |
| 309 | SEG173 |  | -800 |
| 310 | SEG174 |  | -727 |
| 311 | SEG175 |  | -654 |
| 312 | SEG176 |  | -581 |
| 313 | SEG177 |  | -509 |
| 314 | SEG178 |  | -436 |
| 315 | SEG179 |  | -363 |
| 316 | SEG180 |  | -291 |
| 317 | SEG181 |  | -218 |
| 318 | SEG182 |  | -145 |
| 319 | SEG183 |  | -73 |
| 320 | SEG184 |  | 0 |
| 321 | SEG185 |  | 73 |
| 322 | SEG186 |  | 145 |
| 323 | SEG187 |  | 218 |
| 324 | SEG188 |  | 291 |
| 325 | SEG189 |  | 363 |
| 326 | SEG190 |  | 436 |
| 327 | SEG191 |  | 509 |
| 328 | SEG192 |  | 581 |
| 329 | SEG193 |  | 654 |
| 330 | SEG194 |  | 727 |
| 331 | SEG195 |  | 799 |
| 332 | SEG196 |  | 872 |
| 333 | SEG197 |  | 945 |
| 334 | SEG198 |  | 1017 |
| 335 | SEG199 |  | 1090 |
| 336 | COMS |  | 1163 |
| 337 | (NC) | $\checkmark$ | 1248 |

SED1578*** PAD Central Coordinates
Unit: $\mu \mathrm{m}$

| $\begin{aligned} & \hline \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 1 | (NC) | 6159 | 1246 |
| 2 | (NC) | 6059 |  |
| 3 | SYNC | 5922 |  |
| 4 | FRS | 5786 |  |
| 5 | FR | 5649 |  |
| 6 | CL | 5513 |  |
| 7 | DOF | 5376 |  |
| 8 | SYNC | 5240 |  |
| 9 | Vss | 5103 |  |
| 10 | CS1 | 4967 |  |
| 11 | CS2 | 4830 |  |
| 12 | Vdd | 4694 |  |
| 13 | RES | 4557 |  |
| 14 | A0 | 4421 |  |
| 15 | Vss | 4284 |  |
| 16 | WR, $\mathrm{R} / \mathrm{W}$ | 4148 |  |
| 17 | RD, E | 4011 |  |
| 18 | VDD | 3875 |  |
| 19 | D0 | 3738 |  |
| 20 | D1 | 3602 |  |
| 21 | D2 | 3465 |  |
| 22 | D3 | 3329 |  |
| 23 | D4 | 3192 |  |
| 24 | D5 | 3056 |  |
| 25 | D6 (SCL) | 2919 |  |
| 26 | D7 (SI) | 2783 |  |
| 27 | VDD | 2646 |  |
| 28 | VDD | 2512 |  |
| 29 | VDD | 2378 |  |
| 30 | VDD | 2245 |  |
| 31 | VDD | 2111 |  |
| 32 | Vss | 1977 |  |
| 33 | Vss | 1843 |  |
| 34 | Vss | 1709 |  |
| 35 | Vss2 | 1575 |  |
| 36 | Vss2 | 1441 |  |
| 37 | Vss2 | 1307 |  |
| 38 | Vss2 | 1173 |  |
| 39 | Vss2 | 1039 |  |
| 40 | (NC) | 906 |  |
| 41 | Vout | 772 |  |
| 42 | Vout | 638 |  |
| 43 | CAP3- | 504 |  |
| 44 | CAP3- | 370 |  |
| 45 | (NC) | 236 |  |
| 46 | CAP1+ | 102 |  |
| 47 | CAP1+ | -32 |  |
| 48 | CAP1- | -166 |  |
| 49 | CAP1- | -300 |  |
| 50 | CAP2- | -433 | $\checkmark$ |


| $\begin{aligned} & \hline \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 51 | CAP2- | -567 | 1246 |
| 52 | CAP2+ | -701 |  |
| 53 | CAP2+ | -835 |  |
| 54 | Vss | -969 |  |
| 55 | Vss | -1103 |  |
| 56 | VRS | -1237 |  |
| 57 | Vrs | -1371 |  |
| 58 | VDD | -1505 |  |
| 59 | VDD | -1639 |  |
| 60 | V1 | -1772 |  |
| 61 | V1 | -1906 |  |
| 62 | V2 | -2040 |  |
| 63 | V2 | -2174 |  |
| 64 | (NC) | -2308 |  |
| 65 | V3 | -2442 |  |
| 66 | V3 | -2576 |  |
| 67 | V4 | -2710 |  |
| 68 | V4 | -2844 |  |
| 69 | V5 | -2978 |  |
| 70 | V5 | -3111 |  |
| 71 | (NC) | -3245 |  |
| 72 | VR | -3379 |  |
| 73 | TEST1 | -3513 |  |
| 74 | TEST2 | -3647 |  |
| 75 | TEST3 | -3781 |  |
| 76 | TEST4 | -3915 |  |
| 77 | Vdd | -4049 |  |
| 78 | M/S | -4185 |  |
| 79 | CLS | -4322 |  |
| 80 | Vss | -4458 |  |
| 81 | C86 | -4595 |  |
| 82 | P/S | -4731 |  |
| 83 | VDD | -4868 |  |
| 84 | HPM | -5004 |  |
| 85 | Vss | -5141 |  |
| 86 | IRS | -5277 |  |
| 87 | VDD | -5414 |  |
| 88 | TEST5 | -5550 |  |
| 89 | TEST6 | -5687 |  |
| 90 | TEST7 | -5836 |  |
| 91 | TEST8 | -5956 |  |
| 92 | TEST9 | -6076 |  |
| 93 | (NC) | -6195 | $\checkmark$ |
| 94 | (NC) | -6474 | 1248 |
| 95 | COM15 |  | 1163 |
| 96 | COM15 |  | 1090 |
| 97 | COM14 |  | 1017 |
| 98 | COM14 |  | 945 |
| 99 | COM13 |  | 872 |
| 100 | COM13 | $\downarrow$ | 799 |


| $\begin{aligned} & \hline \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 101 | COM12 | -6474 | 727 |
| 102 | COM12 |  | 654 |
| 103 | COM11 |  | 581 |
| 104 | COM11 |  | 509 |
| 105 | COM10 |  | 436 |
| 106 | COM10 |  | 363 |
| 107 | COM9 |  | 291 |
| 108 | COM9 |  | 218 |
| 109 | COM8 |  | 145 |
| 110 | COM8 |  | 73 |
| 111 | COM7 |  | 0 |
| 112 | COM7 |  | -73 |
| 113 | COM6 |  | -145 |
| 114 | COM6 |  | -218 |
| 115 | COM5 |  | -291 |
| 116 | COM5 |  | -363 |
| 117 | COM4 |  | -436 |
| 118 | COM4 |  | -509 |
| 119 | COM3 |  | -581 |
| 120 | COM3 |  | -654 |
| 121 | COM2 |  | -727 |
| 122 | COM2 |  | -800 |
| 123 | COM1 |  | -872 |
| 124 | COM1 |  | -945 |
| 125 | COM0 |  | -1018 |
| 126 | COM0 |  | -1090 |
| 127 | COMS |  | -1163 |
| 128 | (NC) | $\checkmark$ | -1248 |
| 129 | (NC) | -6232 | -1246 |
| 130 | (NC) | -6147 |  |
| 131 | (NC) | -6075 |  |
| 132 | SEGO | -6002 |  |
| 133 | SEG1 | -5930 |  |
| 134 | SEG2 | -5859 |  |
| 135 | SEG3 | -5787 |  |
| 136 | SEG4 | -5715 |  |
| 137 | SEG5 | $-5643$ |  |
| 138 | SEG6 | -5571 |  |
| 139 | SEG7 | -5499 |  |
| 140 | SEG8 | -5427 |  |
| 141 | SEG9 | -5355 |  |
| 142 | SEG10 | -5283 |  |
| 143 | SEG11 | -5212 |  |
| 144 | SEG12 | -5140 |  |
| 145 | SEG13 | -5068 |  |
| 146 | SEG14 | -4996 |  |
| 147 | SEG15 | -4924 |  |
| 148 | SEG16 | -4852 |  |
| 149 | SEG17 | -4780 |  |
| 150 | SEG18 | -4708 | $\checkmark$ |

Unit: $\mu \mathrm{m}$

| $\begin{array}{\|c} \hline \text { PAD } \\ \text { No. } \end{array}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 151 | SEG19 | -4636 | -1246 |
| 152 | SEG20 | -4564 |  |
| 153 | SEG21 | -4493 |  |
| 154 | SEG22 | -4421 |  |
| 155 | SEG23 | -4349 |  |
| 156 | SEG24 | -4277 |  |
| 157 | SEG25 | -4205 |  |
| 158 | SEG26 | -4133 |  |
| 159 | SEG27 | -4061 |  |
| 160 | SEG28 | -3989 |  |
| 161 | SEG29 | -3917 |  |
| 162 | SEG30 | -3846 |  |
| 163 | SEG31 | -3774 |  |
| 164 | SEG32 | -3702 |  |
| 165 | SEG33 | -3630 |  |
| 166 | SEG34 | -3558 |  |
| 167 | SEG35 | -3486 |  |
| 168 | SEG36 | -3414 |  |
| 169 | SEG37 | -3342 |  |
| 170 | SEG38 | -3270 |  |
| 171 | SEG39 | -3199 |  |
| 172 | SEG40 | -3127 |  |
| 173 | SEG41 | -3055 |  |
| 174 | SEG42 | -2983 |  |
| 175 | SEG43 | -2911 |  |
| 176 | SEG44 | -2839 |  |
| 177 | SEG45 | -2767 |  |
| 178 | SEG46 | -2695 |  |
| 179 | SEG47 | -2623 |  |
| 180 | SEG48 | -2552 |  |
| 181 | SEG49 | -2480 |  |
| 182 | SEG50 | -2408 |  |
| 183 | SEG51 | -2336 |  |
| 184 | SEG52 | -2264 |  |
| 185 | SEG53 | -2192 |  |
| 186 | SEG54 | -2120 |  |
| 187 | SEG55 | -2048 |  |
| 188 | SEG56 | -1976 |  |
| 189 | SEG57 | -1905 |  |
| 190 | SEG58 | -1833 |  |
| 191 | SEG59 | -1761 |  |
| 192 | SEG60 | -1689 |  |
| 193 | SEG61 | -1617 |  |
| 194 | SEG62 | -1545 |  |
| 195 | SEG63 | -1473 |  |
| 196 | SEG64 | -1401 |  |
| 197 | SEG65 | -1329 |  |
| 198 | SEG66 | -1258 |  |
| 199 | SEG67 | -1186 |  |
| 200 | SEG68 | -1114 | $\downarrow$ |


| PAD No. | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 201 | SEG69 | -1042 | -1246 |
| 202 | SEG70 | -970 |  |
| 203 | SEG71 | -898 |  |
| 204 | SEG72 | -826 |  |
| 205 | SEG73 | -754 |  |
| 206 | SEG74 | -682 |  |
| 207 | SEG75 | -611 |  |
| 208 | SEG76 | -539 |  |
| 209 | SEG77 | -467 |  |
| 210 | SEG78 | -395 |  |
| 211 | SEG79 | -323 |  |
| 212 | SEG80 | -251 |  |
| 213 | SEG81 | -179 |  |
| 214 | SEG82 | -107 |  |
| 215 | SEG83 | -35 |  |
| 216 | SEG84 | 36 |  |
| 217 | SEG85 | 108 |  |
| 218 | SEG86 | 180 |  |
| 219 | SEG87 | 252 |  |
| 220 | SEG88 | 324 |  |
| 221 | SEG89 | 396 |  |
| 222 | SEG90 | 468 |  |
| 223 | SEG91 | 540 |  |
| 224 | SEG92 | 612 |  |
| 225 | SEG93 | 683 |  |
| 226 | SEG94 | 755 |  |
| 227 | SEG95 | 827 |  |
| 228 | SEG96 | 899 |  |
| 229 | SEG97 | 971 |  |
| 230 | SEG98 | 1043 |  |
| 231 | SEG99 | 1115 |  |
| 232 | SEG100 | 1187 |  |
| 233 | SEG101 | 1259 |  |
| 234 | SEG102 | 1330 |  |
| 235 | SEG103 | 1402 |  |
| 236 | SEG104 | 1474 |  |
| 237 | SEG105 | 1546 |  |
| 238 | SEG106 | 1618 |  |
| 239 | SEG107 | 1690 |  |
| 240 | SEG108 | 1762 |  |
| 241 | SEG109 | 1834 |  |
| 242 | SEG110 | 1906 |  |
| 243 | SEG111 | 1977 |  |
| 244 | SEG112 | 2049 |  |
| 245 | SEG113 | 2121 |  |
| 246 | SEG114 | 2193 |  |
| 247 | SEG115 | 2265 |  |
| 248 | SEG116 | 2337 |  |
| 249 | SEG117 | 2409 |  |
| 250 | SEG118 | 2481 | $\checkmark$ |


| $\begin{aligned} & \hline \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN Name | X | Y |
| :---: | :---: | :---: | :---: |
| 251 | SEG119 | 2553 | -1246 |
| 252 | SEG120 | 2625 |  |
| 253 | SEG121 | 2696 |  |
| 254 | SEG122 | 2768 |  |
| 255 | SEG123 | 2840 |  |
| 256 | SEG124 | 2912 |  |
| 257 | SEG125 | 2984 |  |
| 258 | SEG126 | 3056 |  |
| 259 | SEG127 | 3128 |  |
| 260 | SEG128 | 3200 |  |
| 261 | SEG129 | 3272 |  |
| 262 | SEG130 | 3343 |  |
| 263 | SEG131 | 3415 |  |
| 264 | SEG132 | 3487 |  |
| 265 | SEG133 | 3559 |  |
| 266 | SEG134 | 3631 |  |
| 267 | SEG135 | 3703 |  |
| 268 | SEG136 | 3775 |  |
| 269 | SEG137 | 3847 |  |
| 270 | SEG138 | 3919 |  |
| 271 | SEG139 | 3990 |  |
| 272 | SEG140 | 4062 |  |
| 273 | SEG141 | 4134 |  |
| 274 | SEG142 | 4206 |  |
| 275 | SEG143 | 4278 |  |
| 276 | SEG144 | 4350 |  |
| 277 | SEG145 | 4422 |  |
| 278 | SEG146 | 4494 |  |
| 279 | SEG147 | 4566 |  |
| 280 | SEG148 | 4637 |  |
| 281 | SEG149 | 4709 |  |
| 282 | SEG150 | 4781 |  |
| 283 | SEG151 | 4853 |  |
| 284 | SEG152 | 4925 |  |
| 285 | SEG153 | 4997 |  |
| 286 | SEG154 | 5069 |  |
| 287 | SEG155 | 5141 |  |
| 288 | SEG156 | 5213 |  |
| 289 | SEG157 | 5284 |  |
| 290 | SEG158 | 5356 |  |
| 291 | SEG159 | 5428 |  |
| 292 | SEG160 | 5500 |  |
| 293 | SEG161 | 5572 |  |
| 294 | SEG162 | 5644 |  |
| 295 | SEG163 | 5716 |  |
| 296 | SEG164 | 5788 |  |
| 297 | SEG165 | 5860 |  |
| 298 | SEG166 | 5931 |  |
| 299 | SEG167 | 6003 |  |
| 300 | (NC) | 6075 | V |

Unit: $\mu \mathrm{m}$

| $\begin{aligned} & \text { PAD } \\ & \text { No. } \end{aligned}$ | PIN <br> Name | X | Y |
| :---: | :---: | :---: | :---: |
| 301 | (NC) | 6147 | -1246 |
| 302 | (NC) | 6232 | $\downarrow$ |
| 303 | (NC) | 6474 | -1248 |
| 304 | SEG168 |  | -1163 |
| 305 | SEG169 |  | -1090 |
| 306 | SEG170 |  | -1018 |
| 307 | SEG171 |  | -945 |
| 308 | SEG172 |  | -872 |
| 309 | SEG173 |  | -800 |
| 310 | SEG174 |  | -727 |
| 311 | SEG175 |  | -654 |
| 312 | SEG176 |  | -581 |
| 313 | SEG177 |  | -509 |
| 314 | SEG178 |  | -436 |
| 315 | SEG179 |  | -363 |
| 316 | SEG180 |  | -291 |
| 317 | SEG181 |  | -218 |
| 318 | SEG182 |  | -145 |
| 319 | SEG183 |  | -73 |
| 320 | SEG184 |  | 0 |
| 321 | SEG185 |  | 73 |
| 322 | SEG186 |  | 145 |
| 323 | SEG187 |  | 218 |
| 324 | SEG188 |  | 291 |
| 325 | SEG189 |  | 363 |
| 326 | SEG190 |  | 436 |
| 327 | SEG191 |  | 509 |
| 328 | SEG192 |  | 581 |
| 329 | SEG193 |  | 654 |
| 330 | SEG194 |  | 727 |
| 331 | SEG195 |  | 799 |
| 332 | SEG196 |  | 872 |
| 333 | SEG197 |  | 945 |
| 334 | SEG198 |  | 1017 |
| 335 | SEG199 |  | 1090 |
| 336 | COMS |  | 1163 |
| 337 | (NC) | $\checkmark$ | 1248 |

## 5. PIN DESCRIPTION

## Power Supply Pin

| Pin name | I/O | Description |  |  |  | Number of pins |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Vdd | Power supply | Commonly used with the MPU power supply pin Vcc. |  |  |  | 12 |
| Vss | Power supply | 0 V pin connected to the system ground (GND). |  |  |  | 9 |
| Vss2 | Power supply | Boosting circuit reference power supply for liquid crystal drive. |  |  |  | 5 |
| VRS | Power supply | External input pin for liquid crystal power supply voltage adjusting circuit. <br> They are set to OPEN. |  |  |  | 2 |
| $\mathrm{V}_{1}, \mathrm{~V}_{2}$ <br> $V_{3}, V_{4}$ <br> V5 | Power supply | Multi-level power supply for liquid crystal drive. The voltage specified according to liquid crystal cells is impedance-converted by a split resistor or operation amplifier (OP amp) and applied. The potential needs to be specified based on VDD to establish the relationship of dimensions shown below: $\operatorname{VDD}\left(=V_{0}\right) \geq V_{1} \geq V_{2} \geq V_{3} \geq V_{4} \geq V_{5}$ <br> Master operation When the power supply is ON, the following voltages are applied to $\mathrm{V}_{1}$ to $\mathrm{V}_{4}$ from the built-in power supply circuit. The selection of the voltages is determined using the LCD bias set command. |  |  |  | 10 |

## LCD Power Supply Circuit Pin

| Pin name | I/O | Description | Number of <br> pins |
| :--- | :---: | :--- | :---: |
| CAP1+ | O | Boosting capacitor positive side connecting pin. Connects <br> a capacitor between the pin and CAP1- pin. | 2 |
| CAP1- | O | Boosting capacitor negative side connecting pin. Connects <br> a capacitor between the pin and CAP1+ pin. | 2 |
| CAP2+ | O | Boosting capacitor positive side connecting pin. Connects <br> a capacitor between the pin and CAP2- pin. | 2 |
| CAP2- | O | Boosting capacitor negative side connecting pin. Connects <br> a capacitor between the pin and CAP2+ pin. | 2 |
| CAP3- | O | Boosting capacitor negative side connecting pin. Connects <br> a capacitor between the pin and CAP1+ pin. | 2 |
| Vout | O | Boosting output pin. Connects a capacitor between the pin and Vss2. | 2 |
| VR | I | Voltage adjusting pin. Applies voltage between VDD and V5 using <br> a split resistor. <br> Valid only when the V5 voltage adjusting built-in resistor is not used <br> (IRS=LOW) <br> Do not use VR when the V5 voltage adjusting built-in resistor is <br> used (IRS=HIGH) | 1 |

## System Bus Connecting Pins

| Pin name | 1/0 | Description |  |  |  |  | Number of pins |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| D7 to D0 (SI) (SCL) | 1/O | An 8-bit bidirectional data bus is used to connect an 8-bit or 16-bit standard MPU data bus. <br> When the serial interface is selected ( $\mathrm{P} / \mathrm{S}=\mathrm{LOW}$ ), <br> D7: Serial data entry pin (SI) <br> D6: Serial clock input pin (SCL) <br> In this case, D0 to D5 are set to high impedance. <br> When Chip Select is in the non-active state, D0 to D7 are set to high impedance. |  |  |  |  | 8 |
| A0 | 1 | Normally the lowest order bit of the MPU address bus is connected to discriminate data / commands. <br> A0=HIGH: Indicates that D0 to D7 are display data. <br> A0=LOW: Indicates that D0 to D7 are control data. |  |  |  |  | 1 |
| RES | 1 | Initialized by setting $\overline{\mathrm{RES}}$ to LOW. <br> Reset operation is performed at the $\overline{\operatorname{RES}}$ signal level. |  |  |  |  | 1 |
| $\begin{aligned} & \overline{\mathrm{CS1}} \\ & \mathrm{CS} 2 \end{aligned}$ | 1 | Chip Select signal. When $\overline{\mathrm{CS}}=\mathrm{LOW}$ and CS2=HIGH, this signal becomes active and the input/output of data/commands is enabled. |  |  |  |  | 2 |
| $\begin{aligned} & \overline{\overline{R D}} \\ & (\mathrm{E}) \end{aligned}$ | 1 | - When the 80 series MPU is connected, active LOW is set. Pin that connects the $\overline{\mathrm{RD}}$ signal of the 80 series MPU. When this signal is LOW, the SED1575 series data bus is set in the output state. <br> - When the 68 series MPU is connected, active HIGH is set. 68 series MPU enable clock input pin |  |  |  |  | 1 |
| $\begin{aligned} & \hline W R \\ & (R / \bar{W}) \end{aligned}$ | 1 | - When the 80 series MPU is connected, active LOW is set. Pin that connects the WR signal of the 80 series MPU. The data bus signal is latched on the leading edge of the WR signal. <br> - When the 68 series MPU is connected, Read/write control signal input pin R/W=HIGH: Read operation R/W=LOW: Write operation |  |  |  |  | 1 |
| FRS | 0 | Output pin for static drive Used together with the SYNC pin |  |  |  |  | 1 |
| C86 | 1 | MPU interface switching pin C86=HIGH: 68 series MPU interface C86=LOW: 80 series MPU interface |  |  |  |  | 1 |
| P/S | 1 | Switching P/S=HIGH P/S=LOW According <br> When P/S be HIGH, $R D(E)$ and For the se | pin for para <br> : Parallel d <br> : Serial data <br> to the P/S <br> =LOW, DO LOW, or "O d WR (R/W) rial data en | $\begin{aligned} & \begin{array}{l} \text { l data entry } \\ \text { a entry } \\ \text { entry } \\ \text { ate, the follo } \\ \hline \text { Data } \\ \hline \text { D0 to D7 } \\ \text { SI (D7) } \\ \hline \text { D5 are set } \\ \text { EN". } \\ \text { re fixed to 1- } \\ \text { Y, RAM disp } \end{array} \end{aligned}$ | erial data entry <br> ing table is giver <br> Read/write <br> $\overline{\mathrm{RD}}, \overline{\mathrm{WR}}$ <br> Write-only <br> high impeda <br> GH or LOW. <br> data cannot | en. <br> Serial clock <br> SCL (D6) <br> ce. D0 to D5 can <br> be read. | 1 |


| Pin name | I/O | Description |  |  |  |  |  | Number of pins |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CLS | I | Pin that selects the validity/invalidity of the built-in oscillator circuit for display clocks. <br> CLS=HIGH: Built-in oscillator circuit valid <br> CLS=LOW: Built-in oscillator circuit invalid (external input) <br> When CLS=LOW, display clocks are input from the CL pin. <br> When the SED1575 series is used for the master/slave configuration, each of the CLS pins is set to the same level together. |  |  |  |  |  | 1 |
| M/S | I | Pin that selects the master/slave operation for the SED1575 series. The liquid crystal display system is synchronized by outputting the timing signal required for the liquid crystal display for the master operation and inputting the timing signal required for the liquid crystal display for the slave operation. <br> M/S=HIGH : Master operation <br> M/S=LOW : Slave operation <br> According to the M/S and CLS states, the following table is given. |  |  |  |  |  | 1 |
| CL | I/O | Display clock I/O pin <br> According to the M/S and CLS states, the following table is given. <br> When the SED1575 series is used for the master/slave configuration, each CL pin is connected. |  |  |  |  |  | 1 |
| FR | I/O | Liquid crystal alternating current signal I/O pin <br> M/S=HIGH: Output <br> M/S=LOW : Input <br> When the SED1575 series is used for the master/slave configuration, each FR pin is connected. |  |  |  |  |  | 1 |
| SYNC | I/O | Liquid crystal synchronizing current signal I/O pin <br> M/S=HIGH: Output <br> M/S=LOW : Input <br> When the SED1575 series is used for the master/slave configuration, each SYNC pin is connected. |  |  |  |  |  | 2 |
| $\overline{\text { DOF }}$ | I/O | Liquid crystal display blanking control pin <br> M/S=HIGH : Output <br> M/S=LOW : Input <br> When the SED1575 series is used for the master/slave configuration, each DOF pin is connected. |  |  |  |  |  | 1 |
| IRS | I | V5 voltage adjusting resistor selection pin <br> IRS=HIGH: Built-in resistor used <br> IRS=LOW: Built-in resistor not used. The V5 voltage is adjusted by the VR pin and stand-alone split resistor. <br> Valid only at master operation. The pin is fixed to HIGH or LOW at slave operation. |  |  |  |  |  | 1 |
| HPM | I | Power supply control pin of the power supply circuit for liquid crystal drive <br> HPM $=$ HIGH : Normal mode <br> HPM=LOW : High power supply mode <br> Valid only at master operation. The pin is fixed to HIGH or LOW at slave operation. |  |  |  |  |  | 1 |

## Liquid Crystal Drive Pin



Test Pin

| Pin name | I/O | Description | Number of <br> pins |
| :--- | :---: | :--- | :---: |
| TEST1 <br> to 6 | I/O | IC chip test pin. Fix the pin to HIGH. <br> When using the temperature sensor with the SED1575*A*, refer to <br> "Section 17. Temperature Sensor Circuit". | 6 |
| TEST7 <br> to 9 | I/O | IC chip test pin. Take into consideration so that the capacity of <br> lines cannot be exhausted by setting the pin to OPEN. | 3 |

## 6. FUNCTION DESCRIPTION

## MPU Interface

## Selection of interface type

The SED1575 series transfers data through 8-bit bidirectional data buses (D7 to D0) or serial data input (SI). By setting the polarity of the P/S pin to either HIGH or LOW, the 8-bit parallel data entry or serial data entry can be selected as listed in Table 1.

Table 1

| P/S | $\overline{\text { CS1 }}$ | CS2 | A0 | $\overline{\mathrm{RD}}$ | $\overline{\mathrm{WR}}$ | $\mathbf{C 8 6}$ | $\mathbf{D 7}$ | D6 | D5 to D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HIGH: Parallel data entry | $\overline{\mathrm{CS1}}$ | CS 2 | A0 | $\overline{\mathrm{RD}}$ | $\overline{\mathrm{WR}}$ | C 86 | D 7 | D 6 | D 5 to D0 |
| LOW: Serial data entry | $\overline{\mathrm{CS1}}$ | CS 2 | A0 | - | - | - | SI | SCL | (HZ) |

Fix - to HIGH or LOW. HZ indicates the high impedance state.

## Parallel interface

When the parallel interface is selected ( $\mathrm{P} / \mathrm{S}=\mathrm{HIGH}$ ), the SED1575 series can directly be connected to the MPU bus of either the 80 or 68 series MPU by setting the C86 pin to HIGH or LOW as listed in Table 2.

Table 2

| C86 | $\overline{\mathbf{C S 1}}$ | CS2 | A0 | $\overline{\mathbf{R D}}$ | $\overline{\mathrm{WR}}$ | D7 to D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| H: 68 series MPU bus | $\overline{\mathrm{CS1}}$ | CS2 | A0 | E | $\mathrm{R} / \bar{W}$ | D7 to D0 |
| L: 80 series MPU bus | $\overline{\mathrm{CS1}}$ | CS2 | A0 | $\overline{\mathrm{RD}}$ | $\overline{\mathrm{WR}}$ | D7 to D0 |

In addition, the data bus signal can be identified according to the combinations of the $A 0, \overline{\mathrm{RD}}(\mathrm{E}), \overline{\mathrm{WR}}(\mathrm{R} / \overline{\mathrm{W}})$ signals as listed in Table 3.

Table 3

| Common | $\mathbf{6 8}$ series | $\mathbf{8 0}$ series |  |  |
| :---: | :---: | :---: | :---: | :--- |
|  |  |  |  |  |
|  | $\mathbf{R} / \overline{\mathbf{W}}$ | $\overline{\mathbf{R D}}$ | $\overline{\mathrm{WR}}$ | Function |
| 1 | 1 | 0 | 1 | Display data read |
| 1 | 0 | 1 | 0 | Display data write |
| 0 | 1 | 0 | 1 | Status read |
| 0 | 0 | 1 | 0 | Control data write (command) |

## Serial interface

When the serial interface is selected ( $\mathrm{P} / \mathrm{S}=\mathrm{LOW}$ ), the serial data entry (SI) and serial clock input(SCL) can be accepted with the chip in the non-active state ( $\overline{\mathrm{CS}}=\mathrm{LOW}$ or CS2 $=\mathrm{HIGH}$. The serial interface consists of an 8-bit shift register and a 3-bit counter. Serial data is fetched from the serial data entry pin in the order of D7, D6, ...., and D0 on the leading edge of the serial clock and
converted into 8-bit parallel data on the leading edge of the 8 th serial clock, then processed.
Whether to identify that the serial data entry is display data or command is judged by the A0 input, and $\mathrm{A} 0=\mathrm{HIGH}$ indicates display data and $\mathrm{A} 0=\mathrm{LOW}$ indicates the command. After the chip is set to the non-active state, the A0 input is read and identified at the timing on the $8 \times$ n-th leading edge of the serial clock. Fig. 1 shows the signal chart of the serial interface.


Fig. 1

- When the chip is in the non-active state, both the shift register and counter are reset to the initial state.
- Cannot be read for the serial interface.
- For the SCL signal, pay careful attention to the terminating reflection of lines and external noise. The operation confirmation using actual equipment is recommended.


## Chip select

The SED1575 series has two chip select pins $\overline{\mathrm{CS} 1}$ and CS2 and enables the MPU interface or serial interface only when $\overline{\mathrm{CS} 1}=$ LOW and CS2 $=\mathrm{HIGH}$.
When Chip Select is in the non-active state, D0 to D7 are in the high impedance state and the $\mathrm{A} 0, \overline{\mathrm{RD}}$, and $\overline{\mathrm{WR}}$ inputs become invalid. When the serial interface is selected, the shift register and counter are reset.

## Display data RAM and internal register access

Since the SED1575 series access viewed from the MUP side satisfies the cycle time and does not require the wait time, high-speed data transfer is enabled.
The SED 1575 series performs a kind of inter-LSI pipeline processing through the bus holder attached to the internal data bus when it performs the data transfer with the MPU.
For example, when data is written on the display data RAM, the data is first held in the bus holder and written
on the display data RAM up to the next data write cycle. Further, when the MPU reads the contents of display data RAM, the read data at the first data read cycle (dummy) is held in the bus holder and read on the system bus from the bus holder up to the next data read cycle. The read sequence of the display data RAM is restricted. When the address is set, note that the specified address data is not output to the subsequent read instruction and output at the second data read. Therefore single dummy read is required after the address set and write cycle. Fig. 2 shows this relationship.

## Busy flag

When the busy flag is " 1 ", it indicates that the SED1575 series is performing an internal operation, and only the status read instruction can be accepted. The busy flag is output to the D7 pin using the status read command. If the cycle time (tCYC) is ensured, the MPU throughput can be improved greatly since this flag needs not be checked before each command.

- Write

- Read


Fig. 2

## Display Data RAM

## Display data RAM

This display data RAM stores display dot data and consists of $65(8$ pages $\times$ one 8 bit +1$) \times 200$ bits. Desired bits can be accessed by specifying page and column addresses.
Since the MPU display data D7 to D0 correspond to the common direction of the liquid crystal display, the restrictions at display data transfer is reduced and the


## Page address circuit

As shown in Fig. 4, the page address of the display data RAM is specified using the page address set command. To access the data using a new page, the page address is respecified.
The page address 8 ( $\mathrm{D} 3, \mathrm{D} 2, \mathrm{D} 1, \mathrm{D} 0=1,0,0,0$ ) is an indicator dedicated RAM area and only the display data D0 is valid.

## Column address circuit

As shown in Fig. 4, an address on the column side of the display data RAM is specified using the column address set command. Since the specified address is incremented
display configuration with the high degree of freedom can easily be obtained when the SED1575 series is used for the multiple chip configuration.
Besides, the read/write operation to the display data RAM is performed through the I/O buffer from the MPU side independently of the liquid crystal drive signal read. Therefore even when the display data RAM is asynchronously accessed during liquid crystal display, the access will not have any adverse effect on the display such as flickering.


Fig. 3
by 1 whenever the display data read/write command is input, the MPU can successively access the display data.
Besides, the column address stops the increment at the column C 7 H . Since the column and page addresses are independent each other, for example, the page and column addresses need to be respecified respectively to move from the column C7H of page 0 and column 00 H . Further, as shown in Fig. 4, the correspondence relationship between the column address of the display data RAM and the segment address can be reversed using the ADC command (segment driver direction select command). Therefore the IC assignment restrictions at LCD module assembly are reduced.

Table 4

|  | SED1575*** |  |
| :--- | :---: | :---: |
| SEG output | SEG0 $\quad$ SED1577***, SED1578*** |  |
| ADC "0" | $0(\mathrm{H}) \rightarrow$ Column Address $\rightarrow$ A7 $(\mathrm{H})$ | SEG0 $(\mathrm{H}) \rightarrow$ Column Address $\rightarrow$ C7 $(\mathrm{H})$ |
| (D0) "1" | $\mathrm{C} 7(\mathrm{H}) \leftarrow$ Column Address $\leftarrow 20(\mathrm{H})$ | $\mathrm{C} 7(\mathrm{H}) \leftarrow$ Column Address $\leftarrow 0(\mathrm{H})$ |

## Line address circuit

When displaying contents of the display data RAM, the line address circuit is used for specifying the corresponding addresses. See Figure 4. Using the display start line address set command, the top line is normally selected (when the common output state is normal, COM0 is output. And, when reversed, the SED1575*** outputs COM63, SED1577*** outputs COM31 and SED1578*** outputs COM15). For the

SED1575***, the display area of 65 lines is secured starting from the specified display start line address in the address incrementing direction. And, 33 lines are provided for the SED1577***, 17 lines are provided for the SED1578***
Dynamically changing the line address using the display start line address set command enables screen scrolling and page change.


Fig. 4


Fig. 4-2

## Display data latch circuit

The display data latch circuit is a latch that temporarily stores the display data output from the display data RAM to the liquid crystal drive circuit.
Since the Display Normal Rotation/Reversal, Display ON/OFF, and Display All Lighting ON/OFF commands control the data in this latch, the data within the display data RAM is not changed.

## Oscillator Circuit

This oscillator circuit is a CR type oscillator and generates display clocks. The oscillator circuit is valid only when M/S=HIGH and CLS=HIGH and starts oscillation after the Built-in Oscillator Circuit ON command is entered. When CLS=LOW, the oscillation is stopped and the display clocks are entered from the CL pin.

## Display Timing Generator Circuit

This display timing generator circuit generates timing signals from the display clocks to the line address circuit and the display latch circuit. It latches the display data to the display data latch circuit and outputs it to the segment drive output pin by synchronizing to the display clocks. The read operation of display data to the liquid crystal drive circuit is completely independent of the access to the display data RAM from the MPU. Therefore
even when the display data RAM is asynchronously accessed during liquid crystal display, the access will not have any adverse effect on the display such as flickering.
The circuit also generates the internal common timing, liquid crystal alternating current signal (FR), and synchronous signal (SYNC) from the display clocks. As shown in Fig. 5, the FR normally generates the drive waveforms in the 2 -frame alternating current drive system to the liquid crystal drive circuit. It can generate n -line reversal alternating current drive waveforms by setting data ( $\mathrm{n}-1$ ) to the n -line reversal drive register. If a display quality problem such as crosstalk occurs, it can be improved by using the $n$-line reversal alternating current drive waveforms. Determine the number of lines ( n ) to which alternating current is applied by actually displaying the liquid crystal.
SNYC is a signal that synchronizes the line counter and common timing generator circuit to the SYNC signal output side IC. Therefore the SYNC signal becomes a waveform at a duty ratio of $50 \%$ that synchronizes to the frame synchronization.
When the SED1575 series is used for the multiple chip configuration, the slave side needs to supply the display timing signals (FR, SYNC, CL, and $\overline{\mathrm{DOF}}$ ) from the master side.
Table 5 shows the state of FR, SYNC, CL, or $\overline{\mathrm{DOF}}$.

Table 5

| Operation mode | FR | SYNC | CL | DOF |
| :---: | :---: | :---: | :---: | :---: |
| Master (M/S=HIGH) | Built-in oscillator circuit valid (CLS=HIGH) | Output | Output | Output |
|  | Built-in oscillator circuit invalid (CLS=LOW) | Output | Output | Input |
| Output |  |  |  |  |
| Slave (M/S=LOW) | Built-in oscillator circuit valid (CLS=HIGH) | Input | Input | Input |
|  | Built-in oscillator circuit invalid (CLS=LOW) | Input | Input | Input |
| Input |  |  |  |  |

2-frame alternating current drive waveforms


Fig. 5

## n -line reversal alternating current drive waveforms (Example of $\mathrm{n}=5$ : when the line reversal register is set to 4)



Fig. 6

## Common Output State Selection Circuit

The SED1575 series can set the scanning direction of the COM output using the common output state selection command (see Fig. 6). Therefore the IC assignment restrictions at LCD module assembly are reduced.

Table 6

| State | COM scanning direction |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | SED1575*** |  |  | SED1577*** |  |  | SED1578*** |  |  |
| Normal rotation | COM 0 | $\rightarrow$ | COM 63 | COM 0 | $\rightarrow$ | COM 31 | COM 0 | $\rightarrow$ | COM 15 |
| Reversal | COM 63 | $\rightarrow$ | COM 0 | COM 31 | $\rightarrow$ | COM 0 | COM 15 | $\rightarrow$ | COM 0 |

## Liquid Crystal Drive Circuit

These are a 233 -channel (SED1575*** and SED1577***), a 217-channel (SED1578***) multiplexers that generate four voltage levels for liquid crystal drive. It outputs the liquid crystal drive voltage that corresponds to the combinations of the display data, COM scanning signal, and FR signal.
Fig. 7 shows examples of the SEG and COM output waveforms.


Fig. 7

## Power Supply Circuit

This power supply circuit is a low power supply consumption one that generates the voltage required for the liquid crystal drive and consists of a boosting circuit, voltage adjusting circuit, and voltage follower circuit. It is valid only at master operation.
The power supply circuit ON/OFF controls the boosting
circuit, voltage adjusting circuit, and voltage follower circuit using the power supply control set command, respectively.
Therefore, it can also use the partial functions of the external power supply and built-in power supply together. Table 7 lists the functions that control 3-bit data using the power control set command and Table 8 lists the reference combinations.

Table 7 Description of controlling bits using the power control set command

| Item | State |  | "0" |
| :--- | :--- | :--- | :--- |
| D2 | Boosting circuit control bit | ON | OFF |
| D1 | Voltage adjusting circuit (V adjusting circuit) control bit | ON | OFF |
| D0 | Voltage follower circuit (V/F circuit) control bit | ON | OFF |

Table 8 Reference combinations

| Status of use | D2 | D1 | D0 | Boosting circuit | V adjusting circuit | V/F circuit | External voltage input | Boosting system pin |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| (1) Built-in power supply used | 1 | 1 | 1 | 0 | 0 | $\bigcirc$ | Vss2 | Used |
| (2) V adjusting circuit and V/F circuit only | 0 | 1 | 1 | X | 0 | 0 | Vout, Vss2 | OPEN |
| (3) V/F circuit only | 0 | 0 | 1 | X | x | 0 | V5, Vss2 | OPEN |
| (4) External power supply only | 0 | 0 | 0 | X | X | X | $\mathrm{V}_{1}$ to $\mathrm{V}_{5}$ | OPEN |

- The boosting system pin indicates the CAP1+, CAP1-, CAP2+, CAP2-, or CAP3- pin.
- Although the combinations other than those listed in the above table are also possible, they cannot be recommended because they are not actual use methods.


## Boosting circuit

The boosting circuit incorporated in the SED1575 series enables the quadruple boosting, triple boosting, and double boosting of the VDD - VSS2 potential.
For the quadruple boosting, the VDD $\leftrightarrow$ Vss2 potential is quadruple-boosted to the negative side and output to the Vout pin by connecting the capacitor C 1 between CAP1 $+\leftrightarrow$ and CAP1 - , between CAP $2+\leftrightarrow$ and CAP2-, between CAP1 $+\leftrightarrow$ and CAP3-, and between Vss $2 \leftrightarrow$ and Vout.
For the triple boosting, the VDD $\leftrightarrow$ Vss2 potential is
triple-boosted to the negative side and output to the Vout pin by connecting the capacitor C 1 between $\mathrm{CAP} 1+\leftrightarrow$ and CAP1-, between CAP2 $+\leftrightarrow$ and CAP2-, and between VSS2 $\leftrightarrow$ and Vout and strapping both CAP3- and Vout pins.
For the double boosting, the VDD $\leftrightarrow$ VSS2 potential is doubly boosted to the negative side and output to the Vout pin by connecting the capacitor C 1 between CAP $1+\leftrightarrow$ and CAP1-, and between VsS2 $\leftrightarrow$, setting CAP2+ to OPEN, and Vout and strapping CAP2-, CAP3-, and Vout pins.
Fig. 8 shows the relationships of boosting potential.


Fig. 8

- Set the VSS2" voltage range so that the voltage of the Vout pin cannot exceed the absolute maximum ratings.


## Voltage adjusting circuit

The boosting voltage generated in Vout outputs the liquid crystal drive voltage V5 through the voltage adjusting circuit.
Since the SED1575 series incorporates a high-accuracy constant power supply, 64-step electronic control function, and V5 voltage adjusting resistor, a highaccuracy voltage adjusting circuit can eliminate and save parts.
(A) When using the V5 voltage adjusting built-in resistor The liquid crystal power supply voltage V5 can be controlled only using the command without an external resistor and the light and shade of liquid crystal display be adjusted by using the V5 voltage adjusting built-in resistor and the electronic control function.
The V 5 voltage can be obtained according to Expression A-1 within the range of $|\mathrm{V} 5|<|\mathrm{Vout}|$.

$$
\begin{aligned}
V_{5} & =\left(1+\frac{R b}{R a}\right) \cdot V_{E V} \\
& =\left(1+\frac{R b}{R a}\right) \cdot\left(1-\frac{\alpha}{162}\right) \cdot V_{R E G} \\
& {\left[V_{E V}=(1-\alpha / 162) \cdot V_{R E G}\right] }
\end{aligned}
$$



Fig. 9

VReG is a constant voltage source within an IC, and the value at $\mathrm{Ta}=25^{\circ} \mathrm{C}$ is constant as listed in Table 9 .

Table 9

| DeviceTemperature <br> gradient | Unit | VREG | Unit |  |
| :--- | :---: | :---: | :---: | :---: |
| Internal <br> power supply | -0.05 | $\left[\% /{ }^{\circ} \mathrm{C}\right]$ | -2.1 | $[\mathrm{~V}]$ |

$\alpha$ indicates an electronic control command value. Setting data in a 6 -bit electronic control register enters one state among 64 states. Table 10 lists the values of $\alpha$ based on the setup of the electronic control register.

Table 10

| D5 | D4 | D3 | D2 | D1 | D0 | $\boldsymbol{\alpha}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | 0 | 0 | 0 | 0 | 63 |
| 0 | 0 | 0 | 0 | 0 | 1 | 62 |
| 0 | 0 | 0 | 0 | 1 | 0 | 61 |
|  |  |  | $\vdots$ |  |  | $\vdots$ |
| 1 | 1 | 1 | 1 | 0 | 1 | 2 |
| 1 | 1 | 1 | 1 | 1 | 0 | 1 |
| 1 | 1 | 1 | 1 | 1 | 1 | 0 |

$\mathrm{Rb} / \mathrm{Ra}$ indicates the V5 voltage adjusting built-in resistance ratio and can be adjusted into eight steps using the V5 voltage adjusting built-in resistance ratio set command. The reference values of the $(1+\mathrm{Rb} / \mathrm{Ra})$ ratio are obtained as listed in Table 11 by setting 3-bit data in the V5 voltage adjusting built-in resistance ratio register.

Table 11 (Reference values)


It is necessary to take a manufacturing deviation of upto $\pm 7 \%$ of the built-in resistance ratio into consideration. When this is not permissible, supplement external Ra and Rb to ajdust the V 5 voltage.
Figs. 10 show the V5 voltage reference values per temperature gradient device based on the values of the V5 voltage adjusting built-in resistance ratio register and electronic control register at $\mathrm{Ta}=25^{\circ} \mathrm{C}$.


Fig. 10-1 SED1575*** Temperature gradient $=-0.05 \% /{ }^{\circ} \mathrm{C}$ device
$\mathrm{V}_{5}$ voltage based on the values of $\mathrm{V}_{5}$ voltage adjusting built-in resistance ratio register and electronic control register


Fig. 10-2 SED1577***, SED1578*** Temperature gradient $=-0.05 \% /{ }^{\circ} \mathrm{C}$ device
$\mathrm{V}_{5}$ voltage based on the values of $\mathrm{V}_{5}$ voltage adjusting built-in resistance ratio register and electronic control register
*SED1578 should be used in system operating voltage ranges. (V5-VDD $=-10 \mathrm{~V}$ or $\mathrm{V}_{5}-\mathrm{V} D \mathrm{D}=$ less than 10V)
<Setting example: SED1575*** When setting V5 $=-9 \mathrm{~V}$ at $\mathrm{Ta}=25^{\circ} \mathrm{C}$ > From Fig. 8 and Expression A-1.

Table 12

| Description | Register |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
|  | D5 | D4 | D3 | D2 | D1 | D0 |
|  | - | - | - | 0 | 1 | 0 |
| electronic control | 0 | 1 | 1 | 0 | 0 | 1 |

In this case, Table 13 lists the V5 voltage variable range and pitch width using the electronic control function.
Table 13

| V5 | Min. |  | Typ. |  | Max | Unit |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Variable range | -11.6 | to | -9.3 | to | -7.1 | $[\mathrm{~V}]$ |
| Pitch width |  |  | 67 |  |  | $[\mathrm{mV}]$ |

(B) When using the external resistor (not using the V5 voltage adjusting built-in resistor) (1)
The liquid crystal power supply voltage V5 can also be set by adding the resistors ( Ra ' and Rb ') between Vdd and Vr and between VR and V5 without the V5 voltage adjusting built-in resistor (IRS pin=LOW). Also in this case, the liquid crystal power supply voltage V5 can be controlled using the command and the light and shade of liquid crystal display can be adjusted by using the electronic control function.

The V5 voltage can be obtained from Expression B1 by setting the external resistors Ra' and $\mathrm{Rb}^{\prime}$ within the range of $\left|\mathrm{V}_{5}\right|<\mid$ Vout $\mid$.

$$
\begin{aligned}
V_{5} & =\left(1+\frac{R b^{\prime}}{R a^{\prime}}\right) \cdot V_{E V} \\
& =\left(1+\frac{R b^{\prime}}{R a^{\prime}}\right) \cdot\left(1-\frac{\alpha}{162}\right) \cdot V_{R E G} \\
& {\left[V_{E V}=(1-\alpha / 162) \cdot V_{R E G}\right] }
\end{aligned}
$$



Fig. 11
$<$ Setting example: When setting $\mathrm{V}_{5}=-7 \mathrm{~V}$ at $\mathrm{Ta}=25^{\circ} \mathrm{C}>$

Set the value of the electronic control register as the intermediate value (D5, D4, D3, D2, D1, D0) = ( $1,0,0,0,0,0$ ). From the foregoing we can establish the expression:

$$
\begin{aligned}
\alpha & =31 \\
V_{R E G} & =-2.1 V
\end{aligned}
$$

From Expression B-1, it follows that

$$
\begin{aligned}
V_{5} & =\left(1+\frac{R b^{\prime}}{R a^{\prime}}\right) \cdot\left(1-\frac{\alpha}{162}\right) \cdot V_{R E G} \\
-7 V & =\left(1+\frac{R b^{\prime}}{R a^{\prime}}\right) \cdot\left(1-\frac{31}{162}\right) \cdot(-2.1)
\end{aligned}
$$

Also, suppose the current applied to Ra' and $\mathrm{Rb}^{\prime}$ is $5 \mu \mathrm{~A}$.

$$
R a^{\prime}+R b^{\prime}=1.4 M \Omega
$$

(Expression B-2)
It follows that
Therefore from Expressions B-2 and B-3, we have

$$
\begin{aligned}
& \frac{R b^{\prime}}{R a^{\prime}}=3.12 \\
& R a^{\prime}=340 \mathrm{k} \Omega \\
& R b^{\prime}=1060 \mathrm{k} \Omega
\end{aligned}
$$

In this case, Table 14 lists the V5 voltage variable range and pitch width using the electronic control function.

Table 14

| V5 | Min. | Typ. |  | Max | Unit |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Variable range | -8.6 | to | -7.0 | to | -5.3 | $[\mathrm{~V}]$ |
| Pitch width |  |  | 52 |  |  | $[\mathrm{mV}]$ |

(C) When using the external resistor (not using the V5 voltage adjusting built-in resistor) (2)
In the use of the above-mentioned external resistor, the liquid crystal power supply voltage V5 can also be set by adding the resistors to finely adjust Ra ' and Rb '. Also in this case, the liquid crystal power supply voltage V5 can be controlled using the command and the light and shade of liquid crystal display can be adjusted by using the electronic control function.

The V5 voltage can be obtained from the following expression $\mathrm{C}-1$ by setting the external resistors R 1 , R2 (variable resistors), and R3 within the range of
$\left|\mathrm{V}_{5}\right|<\mid$ Vout $\mid$ and finely adjusting $\mathrm{R} 2(\Delta \mathrm{R} 2)$.
$V_{5}=\left(1+\frac{R_{3}+R_{2}-\Delta R_{2}}{R_{1}+\Delta R_{2}}\right) \cdot V_{E V}$
$=\left(1+\frac{R_{3}+R_{2}-\Delta R_{2}}{R_{1}+\Delta R_{2}}\right) \cdot\left(1-\frac{\alpha}{162}\right) \cdot V_{R E G}$
$\left[V_{E V}=(1-\alpha / 162) \cdot V_{R E G}\right]$
(Expression C-1)


Fig. 12
<Setting example: When setting V5 $=-5$ to -9 V at $\mathrm{Ta}=25^{\circ} \mathrm{C}$ >

Set the value of the electronic control register as the intermediate value (D5, D4, D3, D2, D1, D0) = $(1,0,0,0,0,0)$. From the foregoing we can establish the expression:

$$
\begin{aligned}
\alpha & =31 \\
V_{R E G} & =-2.1 V
\end{aligned}
$$

When $\Delta \mathrm{R}_{2}=0 \Omega$, to obtain V5=-9 V from Expression C1 , it follows that

$$
-9 V=\left(1+\frac{R_{3}+R_{2}}{R_{1}}\right) \cdot\left(1-\frac{31}{162}\right) \cdot(-2.1)
$$

(Expression C-2)

When $\Delta \mathrm{R} 2=\mathrm{R} 2$, to obtain $\mathrm{V} 5=-5 \mathrm{~V}$, it follows that

$$
-5 V=\left(1+\frac{R_{3}}{R_{1}+R_{2}}\right) \cdot\left(1-\frac{31}{162}\right) \cdot(-2.1)
$$

(Expression C-3)
Also, suppose the current applied between VDD and V5 is $5 \mu \mathrm{~A}$.

$$
R_{1}+R_{2}+R_{3}=1.4 M \Omega
$$

(Expression C-4)
It follows that
Therefore from Expressions C-2, C-3, and C-4, we have

$$
\begin{aligned}
& R_{1}=264 k \Omega \\
& R_{2}=211 k \Omega \\
& R_{3}=925 k \Omega
\end{aligned}
$$

In this case, Table 6-15 lists the V5 voltage variable range and pitch width using the electronic control function.
Table 15

| V5 | Min. |  | Typ. |  | Max | Unit |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Variable range | -8.7 | to | -7.0 | to | -5.3 | $[\mathrm{~V}]$ |
| Pitch width |  |  | 53 |  |  | $[\mathrm{mV}]$ |

- When using the V5 voltage adjusting built-in resistor or electronic control function, the state where at least the voltage adjusting circuit and voltage follower circuit are operated together needs to be set using the power control set command. Also when the boosting circuit is OFF, the voltage needs to be applied from Vout.
- The Vr pin is valid only when the V5 voltage adjusting built-in resistor (IRS pin=LOW). Set the Vr pin to OPEN when using the V5 voltage adjusting built-in resistor (IRS pin=HIGH).
- Since the VR pin has high input impedance, noise must be taken into consideration such as for short and shielded lines.


## Liquid crystal voltage generator circuit

The V5 voltage is resistor-split within an IC and generates the $\mathrm{V}_{1}, \mathrm{~V}_{2}, \mathrm{~V}_{3}$, and $\mathrm{V}_{4}$ potentials required for the liquid crystal drive.
Further, the $V_{1}, V_{2}, V_{3}$, and $V_{4}$ potentials are impedanceconverted by the voltage follower and supplied to the liquid crystal drive circuit.
Using the bias set command allows you to select a desired bias ratio from $1 / 9$ or $1 / 7$ for the SED $1575^{*} *_{*}$ and $1 / 6$ or $1 / 5$ for the SED1577*** and SED1578***.

## High power mode

The power supply circuit incorporated in the SED1575 series has the ultra-low power consumption (normal mode: $\overline{\mathrm{HPM}}=\mathrm{HIGH}$ ). Therefore the display quality
may be deteriorated in large load liquid crystal or panels. In this case, the display quality can be improved by setting $\overline{\mathrm{HPM}}$ pin=LOW (high power mode). Whether to use the power supply circuit in this mode should need the display confirmation by actual equipment.
Besides, if the improvement is insufficient even for the high power mode setting, the crystal liquid drive power needs to be supplied externally.

## Command sequence when the built-in power supply is turned off

To turn off the built-in power supply, set it in the power save state and then turn off the power supply according to the command sequence shown in Fig. 13 (procedure).

| Procedure | - Description | nd address |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | (Command, state) |  | D6 D |  |
| Step1 | Power save | 1 |  |  |
| Step2 | Turning off the built -in power supply |  |  |  |

Fig. 13

## Reference circuit examples

(1) Built-in power supply used
(1) When using the $V_{5}$ voltage adjusting built-in resistor (Example of Vss2=Vss, quadruple boosting)

(2) Only the voltage adjusting circuit and V/F circuit used
(1) When using the $\mathrm{V}_{5}$ voltage adjusting built-in resistor

(2) When not using the $V_{5}$ voltage adjusting built-in resistor (Example of Vss2=Vss, quadruple boosting)


(3) Only the V/F circuit used

(4) Only the external power supply used Depending on all external power supplies


Common reference setting example
At $\mathrm{V}_{5}=-8$ to -12 V variable

| Item | Setting value | Unit |
| :---: | :---: | :---: |
| C 1 | 1.0 to 4.7 | $\mu \mathrm{~F}$ |
| C 2 | 0.01 to 1.0 | $\mu \mathrm{~F}$ |

Fig. 14
*1 Since the VR pin has high input impedance, it uses short and shielded wires.
*2 $\mathrm{C}_{1}$ and $\mathrm{C}_{2}$ are determined according to the size of the LCD panel. Set a value so that the liquid crystal drive voltage can be stable.
[Setting example] • Turn on the V adjusting circuit and the V/F circuit and apply external voltage.

- Display LCD heavy load patterns like lateral stripes and determine C 2 so that the liquid crystal drive voltages (V1 to V5) can be stable.
- Then turn on all built-in power supplies and determine C 1 .
*3 Capacity is connected in order to stabilize voltage between Vdd and Vss power supplies.
*4 When the built-in V/F circuit is used to drive an LCD panel with heavy alternating or direct current load, we recommend that external resistance be connected in order to stabilize V/F outputs, or electric potentials, $\mathrm{V}_{1}, \mathrm{~V}_{2}$, V3 and V4.


Adjust resistance value R 4 to the optimal level by checking driving waveform displayed on the LCD.

Reference setting: $\mathrm{R} 4=0.1$ to $1.0[\mathrm{M} \Omega]$

Fig. 15
*5 Precautions when installing the COG
When installing the COG, it is necessary to duly consider the fact that there exists a resistance of the ITO wiring occurring between the driver chip and the externally connected parts (such as capacitors and resistors). By the influence of this resistance, non-conformity may occur with the indications on the liquid crystal display. Therefore, when installing the COG design the module paying sufficient considerations to the following three points.

1. Suppress the resistance occurring between the driver chip pin to the externally connected parts as much as possible.
2. Suppress the resistance connecting to the power supply pin of the driver chip.
3. Make various COG module samples with different ITO sheet resistance to select the module with the sheet resistance with sufficient operation margin.

Also, as for this driver IC, pay sufficient attention to the following points when connecting to external parts for the characteristics of the circuit.

1. Connection to the boosting capacitors The boosting capacitors (the capacitors connecting to respective CAP pins and capacitor being inserted between Vout and Vss2) of this IC are being switched over by use of the transistor with very low ON-resistance of about $10 \Omega$. However, when installing the COG,
the resistance of ITO wiring is being inserted in series with the switching transistor, thus dominating the boosting ability.
Consequently, the boosting ability will be hindered as a result and pay sufficient attention to the wiring to respective boosting capacitors.
2. Connection of the smoothing capacitors for the liquid crystal drive
The smoothing capacitors for the liquid crystal driving potentials ( $\mathrm{V}_{1} . \mathrm{V}_{2}, \mathrm{~V}_{3}$ and V 4 ) are indispensable for liquid crystal drives not only for the purpose of mere stabilization of the voltage levels. If the ITO wiring resistance which occurs pursuant to installation of the COG is supplemented to these smoothing capacitors, the liquid crystal driving potentials become unstable to cause nonconformity with the indications of the liquid crystal display. Therefore, when using the COG module, we definitely recommend to connect reinforcing resistors externally.
Reference value of the resistance is $100 \mathrm{k} \Omega$ to $1 \mathrm{M} \Omega$. Meanwhile, because of the existence of these reinforcing resistors, current consumption will increase.

Indicated below is an exemplary connection diagram of external resistors.
Please make sufficient evaluation work for the display statuses with any connection tests.

Exemplary connection diagram 1.


## Reset Circuit

When the $\overline{\mathrm{RES}}$ input is set to the LOW level, this LSI enters each of the initial setting states

1. Display OFF
2. Display Normal Rotation
3. ADC Select: Normal rotation (ADC command D0=0)
4. Power Control Register: (D2,D1,D0) $=(0,0,0)$
5. Register Data Clear within Serial Interface
6. LCD Power Supply Bias Ratio:

SED1575: 1/9 bias
SED1577: 1/6 bias
7. n-Line Alternating Current Reversal Drive Reset
8. Sleeve mode cancel (standby mode is not canceled)
9. Display All Lighting OFF: (Display All Lighting ON/OFF command D0=LOW)
10. Built-in Oscillator Circuit stopped
11. Static Indicator OFF

Static Indicator Register: $(D 1, D 2)=(0,0)$
12. Read Modify Write OFF
13. Display start line set to the first line
14. Column address set to address 0
15. Page address set to page 0
16. Common Output State Normal rotation
17. V5 Voltage Adjusting Built-in Resistance Ratio Register: (D2,D1,D0) $=(0,0,0)$
18. Electronic Control Register Set Mode Reset

Electronic Control Register* (D5, D4, D3, D2, D1, D0) $=(1,0,0,0,0,0)$
19. n-Line Alternating Current Reversal Register: (D3, $\mathrm{D} 2, \mathrm{D} 1, \mathrm{D} 0)=(0,0,0,0)$
20. Test Mode Reset

Exemplary connection diagram 2.


On the other hand, when using the reset command, only the items 11 to 20 of the above-mentioned initial setting are executed.

When the power is turned on, the initialization using the $\overline{\text { RES }}$ pin is required. After the initialization using the $\overline{\mathrm{RES}}$ pin, each input pin needs to be controlled normally. Besides, when the MPU control signal has high impedance, overcurrent may be applied to an IC. After turning on the power, take action so that the input pin cannot have high impedance.
The SED1575 Series discharge electric charges of V5 and Vout at RES pin is set to the LOW level. If external power supplies for driving LCD are used, do not input external power while the $\overline{\mathrm{RES}}$ pin is set to the LOW level to prevent short-circuiting between the external power supplies and VDD.

## 7. COMMAND

The SED 1575 series identifies data bus signals according to the combinations of $A 0, \overline{R D}(E)$, and $\overline{W R}(R / \bar{W})$. Since the interpretation and execution of commands are performed only by the internal timing independently of external clocks, the SED1575 performs high-speed processing that does not require busy check normally.
The 80 series MPU interface starts commands by inputting low pulses to the $\overline{\mathrm{RD}}$ pin at read and to the $\overline{\mathrm{WR}}$ pin at write operation. The 68 series MPU interface enters the read state when HIGH is input to the $\mathrm{R} / \overline{\mathrm{W}}$ pin. It enters the write state when LOW is input to the same pin. It starts commands by inputting high pulses to the E pin (for the timing, see the Timing Characteristics of Chapter 10). Therefore the 68 series MPU interface differs from the 80 series MPU interface in that $\overline{\mathrm{RD}}(\mathrm{E})$ is set to " $1(\mathrm{H})$ " at status read and display data read in the Command Description and Command Table. The command description is given below by taking the 80 series MPU interface as an example.
When selecting the serial interface, enter sequential data from D7.

## Command description

## (1) Display ON/OFF

This command specifies display ON/OFF.

|  | $\mathbf{E}$ | $\mathbf{R} / \overline{\mathbf{W}}$ |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| AD | $\overline{\mathbf{R D}}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Setting |  |
| 0 | 1 | 0 | 1 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | Display ON |
|  |  |  |  |  |  |  |  |  | 0 |  |  |

For display OFF, the segment and common drivers output the VDD level.

## (2) Display Start Line Set

This command specifies the display start line address of the display data RAM shown in Fig. 4. The display area is displayed for 65 lines for the SED1575***, 33 lines for the SED1577*** and 17 lines for the SED1578*** from the specified line address to the line address increment direction. When this command is used to dynamically change the line address, the vertical smooth scroll and page change are enabled. For details, see the Line address circuit of "Function Description".

| AO | $\frac{E}{R D}$ | $\frac{\mathrm{R} \overline{\mathrm{~W}}}{\mathrm{WR}}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Line address |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 1 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  |  |  |  |  | 0 | 0 | 0 | 0 | 0 | 1 | 1 |
|  |  |  |  |  | 0 | 0 | 0 | 0 | 1 | 0 | 2 |
|  |  |  |  |  |  |  | $\downarrow$ |  |  |  | $\downarrow$ |
|  |  |  |  |  | 1 | 1 | 1 | 1 | 1 | 0 | 62 |
|  |  |  |  |  | 1 | 1 | 1 | 1 | 1 | 1 | 63 |

## (3) Page Address Set

This command specifies the page address that corresponds to the low address when accessing the display data RAM shown in Fig. 4 from the MPU side. The display data RAM can access desired bits when the page address and column address are specified. Even when the page address is changed, the display state will not be changed. For details, see the Page address circuit of "Function Description".

|  | $\mathbf{E} \mathbf{E}$ | $\frac{\mathbf{R} / \overline{\mathbf{W}}}{}$ |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{R D}$ | $\mathbf{W R}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Page address |  |
| 0 | 1 | 0 | 1 | 0 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
|  |  |  |  |  |  |  | 0 | 0 | 0 | 1 | 1 |
|  |  |  |  |  |  |  | 0 | 0 | 1 | 0 | 2 |
|  |  |  |  |  |  |  | $\downarrow$ |  |  | $\downarrow$ |  |
|  |  |  |  |  |  | 0 | 1 | 1 | 1 | 7 |  |
|  |  |  |  |  |  | 1 | 0 | 0 | 0 | 8 |  |

## (4) Column Address Set

This command specifies the column address of the display data RAM shown in Fig. 4. The column address is set (basically successively) by dividing it into high-order four bits and low-order four bits. Since the column address is automatically incremented by 1 whenever the display data RAM is accessed. The MPU can successively read/write the display data. The column address stops the increment at C 7 H . In this case, the page address is not changed successively. For details, see the Column address circuit of "Function Description".

|  | A0 | $\frac{\mathrm{E}}{\mathrm{RD}}$ | $\frac{\mathrm{R} / \overline{\mathrm{W}}}{\mathrm{WR}}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| High-order bit $\rightarrow$ | 0 | 1 | 0 | 0 | 0 | 0 | 1 | A7 | A6 | A5 | A4 |
| Low-order bit $\rightarrow$ |  |  |  |  |  |  | 0 | A3 | A2 | A1 | A0 |


| A7 | A6 | A5 | A4 | A3 | A2 | A1 | A0 | Column address |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 |
| 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 2 |
|  | $\downarrow$ |  |  |  |  |  |  |  |
| 1 | 0 | 1 | 0 | 0 | 1 | 1 | 0 | 166 |
| 1 | 0 | 1 | 0 | 0 | 1 | 1 | 1 | 167 |
|  | $\downarrow$ |  |  |  |  |  |  |  |
| 1 | 1 | 0 | 0 | 0 | 1 | 1 | 0 | 198 |
| 1 | 1 | 0 | 0 | 0 | 1 | 1 | 1 | 199 |

## (5) Status Read

| A0 | $\frac{\mathbf{E}}{\mathbf{R D}}$ | $\frac{\mathbf{R} / \overline{\mathbf{W}}}{\mathbf{W R}}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | 1 | DUSY | ADC | ON/OFF RESET | 0 | 0 | 0 | 0 |


| BUSY | When BUSY=1, indicates an internal operation being done or reset. <br> The command cannot be accepted until BUSY=0 is reached. However, if the cycle time is <br> satisfied, the command needs not be checked. |
| :---: | :--- |
| ADC | Indicates the correspondence relationship between the column address and segment driver. <br> $0:$ Reversal (column address 199-n $\leftrightarrow$ SEG $n$ ) <br> 1: Normal rotation (column address $\mathrm{n} \leftrightarrow \mathrm{SEG} \mathrm{n})$ <br> (Reverses the polarity of ADC command.) |
| ON/OFF | ON/OFF: Specifies display ON/OFF <br> 0: Display ON <br> 1: Display OFF <br> (Reverses the polarity of display ON/OFF command.) |
| RESET | Indicates the $\overline{\text { RES signal or that initial setting is being done using the reset command. }}$0: Operating state <br> 1: Resetting |

## (6) Display Data Write

This command writes 8-bit data to the specified address of the display data RAM. Since the column address is automatically incremented by 1 after the data is written, the MPU can successively write the display data.

|  |  | E | $\bar{W}$ |  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D | 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 1 |  | 0 | Write data |  |  |  |  |  |  |  |  |

## (7) Display Data Read

This command reads the 8 -bit data in the specified address of the display data RAM. Since the column address is automatically incremented by 1 after the data is written, the MPU can successively read the data consisting of multiple words.
Besides, immediately after the column address is set, dummy read is required one time. For details, see the description of the Display data RAM and internal register access of "Function Description".
When using the serial interface, the display cannot be read.

| A |  |  | $\frac{\mathrm{R} / \overline{\mathrm{W}}}{\mathrm{WR}}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  |  | 1 | Read data |  |  |  |  |  |  |  |

## (8) ADC Select (Segment Driver Direction Select)

This command can reverse the correspondence relationship between the column address of the display RAM data shown in Fig. 4 and the segment driver output. Therefore the order of the segment driver output pin can be reversed using the command. After the display data is written and read, the column address is incremented by 1 according to the column address of Fig. 4. For details, see the Column address circuit of "Function Description".

| A0 | $\overline{\mathrm{ED}}$ | $\mathbf{R} / \overline{\mathrm{W}}$ |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 1 | 0 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | Clockwise (normal rotation) |
|  |  |  |  |  |  |  |  |  |  | 1 | Counterclockwise (reversal) |

## (9) Display Normal Rotation/Reversal

This command can reversal display lighting and non-lighting without overwriting the contents of display data RAM. In this case, the contents of display data RAM are held.

| A0 | $\frac{\mathbf{E}}{\mathbf{R D}} \mathbf{~} \overline{\mathbf{R} / \overline{\mathbf{W}}}$ |  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :--- |
| 0 | 1 | 0 | 1 | 0 | 1 | 0 | 0 | 1 | 1 | 0 | Setting |

## (10) Display All Lighting ON/OFF

This command can forcedly make all display set in the lighting state irrespective of the contents of display data RAM. In this case, the contents of display data RAM are held.
This command has priority over the display normal rotation/reversal command.

| A0 | $\frac{\mathrm{E}}{\mathrm{RD}}$ | $\mathbf{R} / \overline{\mathbf{W}}$ |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :--- |
| 0 | 1 | 0 | 1 | 0 | 1 | 0 | 0 | 1 | 0 | 0 | Normal display state |  |
|  |  |  |  |  |  |  |  |  |  |  | 1 | Display all lighting |

## (11) LCD Bias Set

This command selects the bias ratio of the voltage required for liquid crystal drive. The command is valid when the $\mathrm{V} /$ $F$ circuit of the power supply circuit is operated.

| A0 | E R/W |  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Selected state |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  | SED1575** | SED1577*** |
| 0 | 1 | 0 | 1 | 0 | 1 | 0 | 0 | 0 | 1 | 0 | 1/9 bias | 1/6 bias |
|  |  |  |  |  |  |  |  |  |  | 1 | 1/7 bias | 1/5 bias |

## (12) Read Modify Write

This command is used together with the end command. Once this command is entered, the column address can be incremented by 1 only using the display data write command instead of being changed using the display read command. This state is held until the end command is entered. When the end command is entered, the column address returns to the address when the read modify write command is entered. This function can reduce the load of the MPU when repeatedly changing data for a specific display area such as a blinking cursor.

|  |  | $\mathbf{E}$ | $\mathbf{R} / \overline{\mathbf{W}}$ |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A0 | $\mathbf{R D}$ | $\mathbf{W R}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |  |
| 0 | 1 | 0 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |  |

* The commands other than Display Data Read/Write can be used even in Read Modify Write mode. However, the column address set command cannot be used.
- Sequence for cursor display


Fig. 16

## (13) End

This command resets the Read Modify Write mode and returns the column address to the mode initial address.

| A0 | $\frac{\mathrm{E}}{\mathrm{RD}}$ | $\frac{\mathrm{R} / \overline{\mathrm{W}}}{\mathrm{WR}}$ |  | D7 | D6 | D5 | D4 | D3 | D2 | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| D0 |  |  |  |  |  |  |  |  |  |  |
| 0 | 1 | 0 | 1 | 1 | 1 | 0 | 1 | 1 | 1 | 0 |



Fig. 17

## (14) Reset

This command initializes Display Start Line, Column Address, Page Address, Common Output State, V5 Voltage Adjusting Built-in Resistance Ratio, Electronic Control, and Static Indicator and resets the Read Modify Write mode and Test mode. This will not have any effect on the display data RAM. For details, see the Reset of " Function Description".
Reset operation is performed after the reset command is entered.

| A0 | $\frac{\mathbf{E}}{\mathbf{R D}}$ | $\mathbf{R} / \overline{\mathbf{W}}$ |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{W R}$ | D6 | D5 | D4 | D3 | D2 | D1 | D0 |  |  |  |
| 0 | 1 | 0 | 1 | 1 | 1 | 0 | 0 | 0 | 1 | 0 |

The initialization when the power is applied is performed using the reset signal to the $\overline{\text { RES }}$ pin. The reset command cannot be substituted for the signal.

## (15) Common Output State Selection

This command can select the scanning direction of the COM output pin. For details, see the Common Output State Selection Circuit of "Function Description".

| $A 0 \frac{E}{R D} \frac{R / \bar{W}}{W R}$ | D7 D6 D5 D4 D3 D2 D1 D0 |  | SED1575*** | Selected state SED1577* | SED1578*** |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 010 | $\begin{array}{llllllll} 1 & 1 & 0 & 0 & 0 & * & * & * \\ 1 & & & & & \end{array}$ | Normal rotation Reversal | $\begin{aligned} & \text { COM0 } \rightarrow \text { COM63 } \\ & \text { COM63 } \rightarrow \text { COM0 } \end{aligned}$ | $\begin{aligned} & \mathrm{COM} 0 \rightarrow \mathrm{COM} 31 \\ & \mathrm{COM} 31 \rightarrow \mathrm{COM} \end{aligned}$ | $\begin{aligned} & \text { COMO } \rightarrow \text { COM15 } \\ & \text { COM15 } \rightarrow \text { COM0 } \end{aligned}$ |

*: Invalid bit

## (16) Power Control Set

This command sets the function of the power supply circuit. For details, see the Power Supply Circuit of "Function Description".

(V/F circuit: Voltage follower circuit, V adjusting circuit: voltage adjusting circuit)

## (17) V5 Voltage Adjusting Built-in Resistance Ratio Set

This command sets the V5 voltage adjusting built-in resistance ratio. For details, see the Power Supply Circuit of "Function Description".

| A0 | $\frac{\mathrm{E}}{\mathrm{RD}}$ | $\frac{R / \bar{W}}{\bar{W} R}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Rb to Ra ratio |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 1 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | Small |
|  |  |  |  |  |  |  |  | 0 | 0 | 1 |  |
|  |  |  |  |  |  |  |  | 0 | 1 | 0 |  |
|  |  |  |  |  |  |  |  |  | $\downarrow$ |  | $\downarrow$ |
|  |  |  |  |  |  |  |  | 1 | 1 | 0 |  |
|  |  |  |  |  |  |  |  | 1 | 1 | 1 | Large |

## (18) Electronic Control (2-Byte Command)

This command controls the liquid crystal drive voltage V5 output from the voltage adjusting circuit of the built-in liquid crystal power supply and can adjust the light and shade of liquid crystal display.
Since this command is a 2-byte command that is used together with the electronic control mode set command and electronic control register set command, always use both the commands consecutively.

- Electronic Control Mode Set

Entering this command validates the electronic control register set command. Once the electronic control mode is set, the commands other than the electronic control register set command cannot be used. This state is reset after data is set in the register using the electronic control register set command.

| A0 | $\frac{\mathrm{E}}{\mathrm{RD}}$ | $\mathbf{R} / \overline{\mathrm{W}}$ |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| WR | D6 | D 5 | D 4 | D 3 | D 2 | D 1 | D 0 |  |  |  |  |
| 0 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |  |

- Electronic Control Register Set

This command is used to set 6-bit data in the electronic volume register to allow the liquid crystal drive voltage V5 to enter one-state voltage value among 64 -state voltage values.
After this command is entered and the electronic control register is set, the electronic control mode is reset.

| A0 | $\frac{\mathbf{E}}{\mathbf{R D}} \mathbf{~} \mathbf{R} / \overline{\mathbf{W R}}$ |  |  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 1 | 0 | $*$ | $*$ | 0 | 0 | 0 | 0 | 0 | 0 | \| V5 $\mid$ |
| 0 | 1 | 0 | $*$ | $*$ | 0 | 0 | 0 | 0 | 0 | 1 | Small |
| 0 | 1 | 0 | $*$ | $*$ | 0 | 0 | 0 | 0 | 1 | 0 |  |
|  |  |  |  |  |  |  | $\downarrow$ |  |  |  | $\downarrow$ |
| 0 | 1 | 0 | $*$ | $*$ | 1 | 1 | 1 | 1 | 1 | 0 |  |
| 0 | 1 | 0 | $*$ | $*$ | 1 | 1 | 1 | 1 | 1 | 1 | Large |

When not using the electronic control function, set (1,0,0,0,0,0).

- Sequence of the electronic control register set


Fig. 18

## (19) Static Indicator (2-Byte Command)

This command controls the indicator display of the static drive system. The static indicator display is controlled only using this command, and this command is independent of other display control commands.
The static indicator is used to connect the SYNC pin to one of its liquid crystal drive electrodes and the FRS pin to the other. For the electrodes used for the static indicator, the pattern separated from the electrodes for dynamic drive are recommended. When this pattern is too adjacent, the deterioration of liquid crystal and electrodes may be caused.
Since the static indicator ON command is a 2-byte command that is used together with the static indicator register set command, always use both the commands consecutively. (The static indicator OFF command is a 1-byte command.)

- Static Indicator ON/OFF

Entering the static indicator ON command validates the static indicator register set command. Once the static indicator ON command is entered, the commands other than the static indicator register set command cannot be used. This state is reset after the data is set in the register using the static indicator register set command.

|  |  | $\mathbf{E}$ | $\mathbf{R} / \overline{\mathrm{W}}$ |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A0 | $\mathbf{R D}$ | $\overline{\mathrm{WR}}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Static indicator |
| 0 | 1 | 0 | 1 | 0 | 1 | 0 | 1 | 1 | 0 | 0 | OFF |
|  |  |  |  |  |  |  |  |  |  | 1 | ON |

- Static Indicator Register Set

This command sets data in the 2-bit static indicator register and sets the blinking state of the static indicator.

| A0 | $\frac{E}{R D}$ | $\frac{\mathrm{R} / \overline{\mathrm{W}}}{\mathrm{WR}}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Indicator display state |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 1 | 0 | * | * | * | * | * | * | 0 | 0 | OFF |
|  |  |  |  |  |  |  |  |  | 0 | 1 | ON (blinks at an interval of approximately 0.5 second.) |
|  |  |  |  |  |  |  |  |  | 1 | 0 | ON (blinks at an interval of approximately one second.) |
|  |  |  |  |  |  |  |  |  | 1 | 1 | ON (goes on at all times.) |

*: Invalid bit

- Sequence of Static Indicator Register Set


Fig. 19

## (20) Power Save

This command makes the static indicator enter the power save state and can greatly reduce the power consumption. The power save state consists of the sleep state and stand-by state.

|  | $\mathbf{E}$ | $\mathbf{R} / \overline{\mathbf{W}}$ |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :--- |
| A0 | $\mathbf{R D}$ | $\overline{\mathrm{WR}}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Power save state |
| 0 | 1 | 0 | 1 | 0 | 1 | 0 | 1 | 0 | 0 | 0 | Stand-by state |
|  |  |  |  |  |  |  |  |  |  | 1 | Sleep state |

The operating state before the display data and power save activation is held in the sleep and stand-by states, and the display data RAM can also be accessed from the MPU.

- Sleep State

This command stops all the operations of LCD display systems, and can reduce the power consumption approximate to the static current when they are not accessed from the MPU. The internal state in the sleep state is as follows:
(1) The oscillator circuit and the LCD power supply circuit are stopped.
(2) All liquid crystal drive circuit is stopped and the segment and common drivers output the VDD level.

- Stand-by State

This command stops the operation of the duty LCD display system and operates only the static drive system for indicators. Consequently the minimum current consumption required for the static drive is obtained. The internal state in the stand-by state is as follows:
(1) The LCD power supply circuit is stopped. The oscillator circuit is operated.
(2) The duty drive system liquid crystal drive circuit is stopped and the segment and common drivers output the VDD level. The static drive system is operated.

* When using external power supplies, it is recommended that the function of the external power supply circuit should be stopped at power save activation. For example, when providing each level of the liquid crystal drive voltage using a stand-alone split resistor circuit, it is recommended that the circuit which cuts off the current applied to the split resistor circuit should be added at power save activation. The SED1575 series has the liquid crystal display blanking control pin DOF and is set to LOW at power save activation. The function of the external power supply circuit can be stopped using the DOF output.


## (21) Power Save Reset

This command resets the power save state and returns the state before power save activation.

| E R/W |  |  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A0 | RD | WR |  |  |  |  |  |  |  |  |
| 0 | 1 | 0 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 1 |

## (22) n-Line Reversal Drive Register Set

This command sets the number of reversal lines of the liquid crystal drive in the register. 2 to 16 lines can be set. For details, see the Display Timing Generator Circuit of "Function Description".

|  | $\mathbf{E}$ | $\mathbf{R} / \overline{\mathbf{W}}$ |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A0 | $\mathbf{R D}$ | $\overline{\mathrm{WR}}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Line of reversal lines |
| 0 | 1 | 0 | 0 | 0 | 1 | 1 | 0 | 0 | 0 | 0 | - |
|  |  |  |  |  |  |  | 0 | 0 | 0 | 1 | 2 |
|  |  |  |  |  |  |  | 0 | 0 | 1 | 0 | 3 |
|  |  |  |  |  |  |  |  | $\downarrow$ |  |  |  |
|  |  |  |  |  |  | 1 | 1 | 1 | 0 | 1 |  |
|  |  |  |  |  |  |  | 1 | 1 | 15 |  |  |

## (23) n-Line Reversal Drive Reset

This command resets the n-line reversal alternating current drive and returns to the normal 2 -frame reversal alternating current drive system. The value of the n -line reversal alternating current drive register is not changed.

| A0 |  |  | $\frac{\mathrm{R} / \overline{\mathrm{W}}}{\mathrm{WR}}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D | 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 |  |  | 0 | 1 | 1 | 1 | 0 | 0 | 1 | 0 | 0 | 0 |

## (24) Built-in Oscillator Circuit ON

This command starts the operation of the built-in CR oscillator circuit. This command is valid only for the master operation (M/S=HIGH) and built-in oscillator circuit valid (CLS=HIGH).

| A | RD | $\frac{\mathrm{R} /}{\mathrm{W}}$ |  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 1 |  |  | 1 | 0 | 1 | 0 | 1 | 0 | 1 | 1 |

## (25) NOP

Non-OPeration

|  | $\mathbf{E}$ | $\mathbf{R} / \overline{\mathbf{W}}$ |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A0 | $\mathbf{R D}$ | $\mathbf{W R}$ | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| 0 | 1 | 0 | 1 | 1 | 1 | 0 | 0 | 0 | 1 | 1 |

## (26) Test

IC chip test command. Do not use this command. If the test command is used incorrectly, it can be reset by setting the RES input to LOW or by using the reset command or NOP.

(Note) Although the SED1575 series holds the command operating state, it may change the internal state if excessive foreign noise is entered. Such action that suppresses the generation of noise and prevents the effect of noise needs to be taken on installation and systems. Besides, to prevent sudden noise, it is recommended that the operating state should periodically be refreshed.

Table 16 SED1575 Series Commands

| Command | Command code |  |  |  |  |  |  |  | Function |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | A0 | $\overline{\mathrm{RD}} \overline{\mathrm{WR}}$ | D7 D6 D | D5 | 5 D4 | D3 | D2 | D1 D0 |  |
| (1) Display ON/OFF | 0 | 10 | 10 |  | 0 |  |  | $\begin{array}{ll} \hline 1 & 0 \\ & 1 \\ \hline \end{array}$ | LCD displayON/OFF <br> $0:$ OFF, $1: ~ O N$ |
| (2) Display Start Line Set | 0 | 10 | 01 |  | Dis | ay sta | art ad | address | Sets the display start line address of the display RAM. |
| (3) Page Address Set | 0 | 0 | 10 |  | 1 |  |  |  | Sets the page address of the display RAM. |
| (4) Column Address Set High-Order Bit <br> Column Address Set Low-Order Bit |  | $\begin{array}{ll} \hline 1 & 0 \\ 1 & 0 \end{array}$ | $\begin{array}{ll} 0 & 0 \\ 0 & 0 \end{array}$ |  |  | $\begin{gathered} \mathrm{Hig} \\ \mathrm{C} \\ \mathrm{ad} \\ \mathrm{Lov} \\ \mathrm{C} \\ \mathrm{ad} \end{gathered}$ |  | order mn rder mn ess | Sets the high-order four bits of the column address of the display RAM. <br> Sets the low-order four bits of the column address of the display RAM. |
| (5) Status Read | 0 | $0 \quad 1$ | Statu |  |  | 0 | 0 | 00 | Reads the status information. |
| (6) Display Data Read | 1 | 10 |  |  | Write | data |  |  | Writes data on the display RAM. |
| (7) Display Data Write | 1 | $0 \quad 1$ |  |  | Read | data |  |  | Reads data from the display RAM. |
| (8) ADC Select | 0 | 10 | 10 |  |  |  |  | $\begin{array}{ll} \hline 0 & 0 \\ & 1 \end{array}$ | Supports the SEG output of the display RAM address. 0 : normal rotation, 1: Reversal |
| (9) Display Normal Rotation/Reversal | 0 | 10 | 10 |  | 0 |  |  | $\begin{array}{ll} \hline 10 \\ & 1 \end{array}$ | LCD display normal rotation/ reversal 0 : normal rotation, 1: Reversal |
| (10) Display All Lighting ON/OFF | 0 | 10 | 10 | 1 | 0 |  |  | $\begin{array}{ll} \hline 0 & 0 \\ & 1 \\ \hline \end{array}$ | Display all lighting <br> 0 : normal display, 1: All ON |
| (11) LCD Bias Set | 0 | 10 | 10 |  | 0 |  |  | $\begin{array}{ll} \hline 1 & 0 \\ & 1 \end{array}$ | Sets the LCD drive voltage bias ratio SED1575*** 0: 1/9, 1: 1/7, <br> SED1577*** 0: 1/6, 1: $1 / 5$ |
| (12) Read Modify Write | 0 | 10 | 11 |  | 0 | 0 | 0 | 00 | Increments the column address. At write operation: By 1, at read: 0 |
| (13) End | 0 | 10 | 11 | 1 | 0 | 1 | 1 | 10 | Resets Read Modify Write. |
| (14) Reset | 0 | 10 | 11 | 1 | 0 | 0 | 0 | 10 | Internal resetting |
| (15) Common Output State Selection | 0 | 10 | 11 | 0 | 0 |  | * | * * | Selects the scanning direction of the COM output. <br> 0: Normal rotation, 1: Reversal |
| (16) Power Control Set | 0 | 10 | 00 |  | 0 |  |  | erating state | Selects the state of the built-in power supply |
| (17) $\mathrm{V}_{5}$ Voltage Adjusting Internal Resistance Ratio Set | 0 | 10 | 00 | 1 | 0 |  |  | istance setting | Selects the state of the built-in resistance ratio ( $\mathrm{Rb} / \mathrm{Ra}$ ). |
| (18) Electronic Control Mode Set Electronic Control Register Set |  | $\begin{array}{ll} 1 & 0 \\ 1 & 0 \end{array}$ | $\begin{array}{ll} \hline 1 & 0 \\ * & \end{array}$ |  |  | 0 <br> lectro ontrol | 0 | $01$ | Sets the $\mathrm{V}_{5}$ output voltage in the electronic register. |
| (19) Static Indicator ON/OFF <br> Static Indicator Register Set |  |  | $10$ |  |  |  |  | $\begin{array}{lr} \hline 0 & 0 \\ & 1 \\ & \text { State } \end{array}$ | 0: OFF, 1: ON <br> Sets the blinking state. |
| (20) Power Save | 0 | 10 |  |  | 0 |  |  | $\begin{array}{ll} \hline 0 & 0 \\ & 1 \\ \hline \end{array}$ | Moves to the power save state. 0 : Stand-by, 1: Sleep |
| (21) Power Save Reset | 0 | 10 | 11 | 1 | 0 | 0 | 0 | $0 \quad 1$ | Resets power save. |
| (22) n-Line Reversal Drive Register Set | 0 | 10 | 00 | 1 | 1 |  |  | er of al Line | Sets the number of line reversal drive lines. |
| (23) n-Line Reversal Drive Reset | 0 | 10 | 11 | 1 |  | 0 | 1 | $0 \quad 0$ | Resets the line reversal drive. |
| (24) Built-in Oscillator Circuit ON | 0 | 10 | 10 | 1 | 0 | 1 | 0 | 11 | Starts the operation of the built-in CR oscillator circuit. |
| (25) NOP | 0 | 10 | 11 | 1 | 0 | 0 | 0 | 11 | Non-Operation command |
| (26) Test | 0 | 10 | 11 | 1 | 1 | * | * | * * | Do not use the IC chip test command. |

*: Invalid bit

## Instruction Setup: Reference

## (1) Initial Setting



Notes: Reference items
*1: If external power supplies for driving LCD are used, do not supply voltage on Vout or V5 pin during the period when $\overline{\mathrm{RES}}=$ LOW. Instead, input voltage after releasing the reset state. Function Description "Reset Circuit"
*2: The contents of DDRAM are not defined even in the initial setting state after resetting. Function Description Section "Reset Circuit"
*3: Command Description Item (24) Built-in oscillator circuit ON
*4: Command Description Item (11) LCD bias set
*5: Command Description Item (8) ADC select
*6: Command Description Item (15) Common output state selection
*7: Function Description Section "Display Timing Generator Circuit", Command Description Item (22) n-Line Reversal Register Set
*8: Function Description Section "Power Supply Circuit" and Command Description Item (17) V5 Voltage Adjusting Built-in Resistance ratio Set
*9: Function Description Section "Power Supply Circuit" and Command Description Item (18) Electronic Control
*10: Function Description Section "Power Supply Circuit" and Command Description Item (16) Power Control Set

## (2) Data Display



Notes: Reference items
*11: Command Description Item (2) Display Start Line Set
*12: Command Description Item (3) Page Address Set
*13: Command Description Item (4) Column Address Set
*14: The contents of DDRAM is not defined after completing initial setting. Enter data in each DDRAM to be used for display.
Command Description Item (6) Display Data Write
*15: Avoid activating the display function with entering space characters as the data if possible. Command Description Item (1) Display ON/OFF

## (3) Power OFF *16



Notes: Reference items
*16: This IC is a VDD - Vss power system circuit controlling the LCD driving circuit for the VDD - V5 power system. Shutting of power with voltage remaining in the VdD - V 5 power system may cause uncontrolling voltage to be output from the SEG and COM pins. Follow the Power OFF sequence.
*17: Command Description Item Power Saving
*18: When external power supplies for driving LCD are used, turn all external power supplies off before entering reset state.
Function Description Item Reset Circuit
*19: The reference value for the threshold voltage of the LCD panel is 1 [V].
When the built-in power circuit is used, the discharge time, th , or the time interval between the point when the reset state has started and the point when voltage between VdD and V5 becomes 1 [V] depends on the VDD - Vss power voltage and the capacity C2 connected between V1 - V5 and VdD.


Fig. 20
Set up $\mathrm{tL}_{\mathrm{L}}$ so that the relationship, $\mathrm{t}_{\mathrm{L}}>\mathrm{t}_{\mathrm{H}}$, is maintained. A state of $\mathrm{t}_{\mathrm{L}}<\mathrm{t}_{\mathrm{H}}$ may cause faulty display.


Fig. 21


If command control is disabled when power is OFF, take action so that the relationship, $\mathrm{tL}>\mathrm{th}$, is maintained by measures such as making the trailing characteristic of power (VDD - Vss) longer.

Fig. 22

## 8. ABSOLUTE MAXIMUM RATINGS

Table 17
Vss=0 V unless specified otherwise

| Item |  | Symbol | Specification value |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Power supply voltage |  | VdD | -0.3 | to | +7.0 | V |
| Power supply voltage (2) (Based on VdD) | At triple boosting <br> At quadruple boosting | Vss2 | $\begin{aligned} & -7.0 \\ & -6.0 \\ & -4.5 \\ & \hline \end{aligned}$ | to <br> to <br> to | $\begin{aligned} & +0.3 \\ & +0.3 \\ & +0.3 \\ & \hline \end{aligned}$ |  |
| Power supply voltage (3) (Based on VDD) |  | $V_{5}$, Vout | -20.0 | to | +0.3 |  |
| Power supply voltage (4) (Based on VDD) |  | $\mathrm{V}_{1}, \mathrm{~V}_{2}, \mathrm{~V}_{3}, \mathrm{~V}_{4}$ | $V_{5}$ | to | +0.3 |  |
| Input voltage |  | Vin | -0.3 | to | VdD+0.3 |  |
| Output voltage |  | Vo | -0.3 | to | VdD+0.3 |  |
| Operating temperature |  | Topr | -40 | to | +85 | ${ }^{\circ} \mathrm{C}$ |
| Storage temperature | TCP <br> Bare chip | Tstr | $\begin{aligned} & -55 \\ & -55 \end{aligned}$ |  | $\begin{aligned} & +100 \\ & +125 \end{aligned}$ |  |



System (MPU) side


SED1575 side

Fig. 23
(Notes) 1. The values of the VSS2, V 1 to V5, and Vout voltages are based on Vdd=0 V.
2. The $V_{1}, V_{2}, V_{3}$, and $V_{4}$ voltages must always satisfy the condition of $V_{D D} \geq V_{1} \geq V_{2} \geq V_{3} \geq V_{4} \geq V_{5}$.
3. The Vss2 and Vout voltages must always satisfy the condition of VdD $\geq$ Vss $\geq$ Vss2 $\geq$ Vout.
4. When LSI is used exceeding the absolute maximum ratings, the LSI may be damaged permanently. Besides, it is desirable that the LSI should be used in the electrical characteristics condition for normal operation. If this condition is exceeded, the LSI may malfunction and have an adverse effect on the reliability of the LSI.

## 9. DC CHARACTERISTICS

Table 18
Unless otherwise specified, Vss $=0 \mathrm{~V}, \mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$

| Item |  | Symbol | Condition |  | Specification value |  |  | Unit | Applicable pin |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Min. |  |  | Typ. | Max. |  |  |
| Operating voltage (1) |  |  | $\begin{aligned} & \text { VDD } \\ & \text { VDD } \end{aligned}$ | $\begin{aligned} & \text { SED1575*3*/SEI } \\ & \text { SED1575*0*/SE } \\ & \text { /SED1578*0* } \end{aligned}$ | $\begin{aligned} & \hline \text { D1577*3* } \\ & \text { D1577*0* } \end{aligned}$ | $\begin{aligned} & 2.4 \\ & 3.6 \end{aligned}$ | - | $\begin{aligned} & 3.6 \\ & 5.5 \end{aligned}$ | V | $\begin{aligned} & \text { VDD *1 } \\ & \text { VDD *1 } \end{aligned}$ |
| Operating voltage (2) |  | Vss2 | (Based on VDD) |  | -6.0 |  | -1.8 | Vss2 |  |
| Operating voltage (3) |  | $V_{5}$ $V_{5}$ $V_{5}$ $V_{1}, V_{2}$ $V_{3}, V_{4}$ | $\begin{array}{\|l} \hline \text { SED1575*** (Ba } \\ \text { SED1577*** (Ba } \\ \text { SED1578*** (Ba } \\ \text { (Based on VDD) } \\ \text { (Based on VDD) } \\ \hline \end{array}$ | sed on VDD) (Based on VDD) sed on VdD) | $\begin{gathered} -18.0 \\ -16.0 \\ -10.0 \\ 0.4 \times \mathrm{V}_{5} \\ \mathrm{~V}_{5} \end{gathered}$ | $\begin{aligned} & - \\ & - \\ & - \end{aligned}$ | $\begin{gathered} \hline-4.5 \\ -4.5 \\ -4.5 \\ \text { VDD } \\ 0.6 \times V_{5} \end{gathered}$ | $\begin{aligned} & V_{5}{ }^{*} 2 \\ & V_{5}{ }^{*} 2 \\ & V_{5}{ }^{*} 2 \\ & V_{1}, V_{2} \\ & V_{3}, V_{4} \end{aligned}$ |  |
| High level input voltage Low level input voltage |  | VIHC <br> VILC |  |  | $\begin{gathered} 0.8 \times \mathrm{VDD} \\ \mathrm{Vss} \end{gathered}$ | - | $\begin{gathered} \hline \mathrm{VDD} \\ 0.2 \times \mathrm{VDD} \end{gathered}$ | $\begin{aligned} & * 3 \\ & * 3 \end{aligned}$ |  |
| High level output voltage Low level output voltage |  | Voнc Volc | $\begin{aligned} & \mathrm{IOH}=-0.5 \mathrm{~mA} \\ & \mathrm{loL}=0.5 \mathrm{~mA} \end{aligned}$ |  | $\begin{gathered} 0.8 \times \mathrm{VDD} \\ \mathrm{Vss} \end{gathered}$ | - | $\begin{gathered} \hline \mathrm{VDD} \\ 0.2 \times \mathrm{VDD} \end{gathered}$ | $\begin{aligned} & * 4 \\ & * 4 \end{aligned}$ |  |
| Input leak current Output leak current |  | $\begin{aligned} & \hline \text { ILI } \\ & \text { ILO } \end{aligned}$ | VIN=Vdd or Vss |  | $\begin{aligned} & \hline-1.0 \\ & -3.0 \end{aligned}$ | - | $\begin{aligned} & 1.0 \\ & 3.0 \end{aligned}$ | $\mu \mathrm{A}$ | $\begin{aligned} & * 5 \\ & * \\ & \hline \text { *6 } \end{aligned}$ |
| Liquid crystal driver On resistance |  | Ron | $\begin{aligned} & \mathrm{Ta}=25^{\circ} \mathrm{C} \\ & \text { (Based on VDD) } \end{aligned}$ | $\begin{aligned} & V_{5}=-14.0 \mathrm{~V} \\ & \mathrm{~V}_{5}=-8.0 \mathrm{~V} \end{aligned}$ | $-$ | $\begin{aligned} & 2.0 \\ & 3.2 \end{aligned}$ | $\begin{aligned} & 3.5 \\ & 5.4 \end{aligned}$ | $\mathrm{K} \Omega$ | $\begin{gathered} \text { SEGn } \\ \text { COMn *7 } \end{gathered}$ |
| Static current consumption Output leak current |  | $\begin{gathered} \hline \text { ISSQ } \\ \text { I5Q } \end{gathered}$ | $\mathrm{V}_{5}=-18.0 \mathrm{~V}$ (Based | ed on VDD) | - | $\begin{aligned} & 0.01 \\ & 0.01 \end{aligned}$ | $\begin{gathered} \hline 5 \\ 15 \end{gathered}$ | $\mu \mathrm{A}$ | $\begin{gathered} \text { Vss, Vss2 } \\ \text { V }_{5} \end{gathered}$ |
| Input pin capacity |  | Cin | $\mathrm{Ta}=25^{\circ} \mathrm{C}, \mathrm{f}=1 \mathrm{MHz}$ |  | - | 5.0 | 8.0 | pF |  |
| Oscillating frequency | Built-in oscillation External input | fosc <br> fCL | $\begin{aligned} & \hline \mathrm{Ta}=25^{\circ} \mathrm{C} \\ & \mathrm{Ta}=25^{\circ} \mathrm{C}, \text { SED15 } \\ & \mathrm{Ta}=25^{\circ} \mathrm{C} \text {, SED15 } \\ & \mathrm{Ta}=25^{\circ} \mathrm{C}, \text { SED15 } \end{aligned}$ | 575*** <br> 577*** <br> $578 * * *$ | $\begin{gathered} \hline 18 \\ 4.5 \\ 2.25 \\ 1.13 \end{gathered}$ | $\begin{gathered} \hline 22 \\ \\ 5.5 \\ 2.75 \\ 1.38 \end{gathered}$ | $\begin{gathered} \hline 26 \\ 6.5 \\ 3.25 \\ 1.63 \\ \hline \end{gathered}$ | kHz | $\begin{gathered} * 8 \\ C L * 8 \\ C L ~ * 8 \\ C L * 8 \end{gathered}$ |

Table 19

| Item |  | Symbol | Condition |  | Specification value |  |  | Unit | Applicable pin |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Min. |  |  | Typ. | Max. |  |  |
|  | Input voltage |  | Vss2 | At triple b |  | -6.0 | - | -1.8 | V | Vss2 |
|  |  | Vss2 | At quadru (Based on |  | -4.5 | - | -1.8 | Vss2 |  |
|  | Boosting output voltage | Vout | (Based on |  | -20.0 | - | - | Vout |  |
|  | Voltage adjusting circuit operating voltage | Vout | (Based on |  | -20.0 | - | -6.0 | Vout |  |
|  | V/F circuit operating | V5 | SED1575 | sed on Vod) | -18.0 | - | -4.5 | V5*9 |  |
|  | voltage | V5 | SED1577 | (esed on VDD) | -16.0 | - | -4.5 | $\mathrm{V}_{5}{ }^{*} 9$ |  |
|  |  | V5 | SED1578 | sed on VDD) | -10.0 | - | -4.5 | $\mathrm{V}_{5}$ *9 |  |
|  | Reference voltage | Vrego | $\mathrm{Ta}=25^{\circ} \mathrm{C}$, | $-0.05 \% /{ }^{\circ} \mathrm{C}$ | -2.04 | -2.10 | -2.16 | *10 |  |

[*: see Page 61.]

Dynamic current consumption value (1) During display operation and built-in power supply OFF
Current values dissipated by the whole IC when the external power supply is used
Table 20-1 Display All White
$\mathrm{Ta}=25^{\circ} \mathrm{C}$

| Item | Symbol | Condition | Specification value |  |  | Unit | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Min. | Typ. | Max. |  |  |
| SED1575*0* | IDD <br> (1) | VDD $=5.0 \mathrm{~V}, \mathrm{~V} 5-\mathrm{VDD}=-11.0 \mathrm{~V}$ | - | 22 | 37 | $\mu \mathrm{A}$ | *11 |
| SED1575*3* |  | VDD $=3.0 \mathrm{~V}, \mathrm{~V}_{5}-\mathrm{VdD}=-11.0 \mathrm{~V}$ | - | 22 | 37 |  |  |
| SED1577*0* |  | $\mathrm{V} D \mathrm{~d}=5.0 \mathrm{~V}, \mathrm{~V} 5-\mathrm{VdD}=-8.0 \mathrm{~V}$ |  | 8 | 14 |  |  |
| SED1577*3* |  | Vdd $=3.0 \mathrm{~V}, \mathrm{~V} 5-\mathrm{VdD}=-8.0 \mathrm{~V}$ |  | 8 | 14 |  |  |
| SED1578*0* |  | VDd=5.0V, $\mathrm{V} 5-\mathrm{VdD}=-6.0 \mathrm{~V}$ |  | 4 | 7 |  |  |

Table 20-2 Display Checker Pattern
$\mathrm{Ta}=25^{\circ} \mathrm{C}$

| Item | Symbol | Condition | Specification value |  |  | Unit | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Min. | Typ. | Max. |  |  |
| SED1575* ${ }^{*}$ | IDD(1) | VDD $=5.0 \mathrm{~V}, \mathrm{~V}_{5}-\mathrm{V} D \mathrm{D}=-11.0 \mathrm{~V}$ | - | 33 | 55 | $\mu \mathrm{A}$ | *11 |
| SED1575*3* |  | Vdd $=3.0 \mathrm{~V}, \mathrm{~V}_{5}-\mathrm{VdD}=-11.0 \mathrm{~V}$ | - | 32 | 54 |  |  |
| SED1577*0* |  | Vdd $=5.0 \mathrm{~V}, \mathrm{~V}_{5}-\mathrm{VdD}=-8.0 \mathrm{~V}$ |  | 14 | 24 |  |  |
| SED1577*3* |  | $\mathrm{V} D \mathrm{~s}=3.0 \mathrm{~V}, \mathrm{~V}_{5}-\mathrm{VdD}=-8.0 \mathrm{~V}$ |  | 14 | 24 |  |  |
| SED1578*0* |  | $\mathrm{V} D \mathrm{D}=5.0 \mathrm{~V}, \mathrm{~V}_{5}-\mathrm{VDD}=-6.0 \mathrm{~V}$ |  | 5 | 9 |  |  |

Dynamic current consumption value (2) During display operation and built-in power supply ON
Current values dissipated by the whole IC containing the built-in power supply circuit
Table 21-1 Display Checker Pattern
$\mathrm{Ta}=25^{\circ} \mathrm{C}$

| Item | Symbol | Condition |  | Specification value |  |  | Unit | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Min. | Typ. | Max. |  |  |
| SED1575*0* | IDD <br> (2) | VDD=5.0V, <br> Triple boosting | Normal mode | - | 73 | 122 | $\mu \mathrm{A}$ | *12 |
|  |  | V5-VdD=-11.0V | High power mode | - | 216 | 360 |  |  |
| SED1575*3* |  | VDD=3.0V, <br> Quadruple boosting | Normal mode | - | 92 | 154 |  |  |
|  |  | V5-VDD=-11.0V | High power mode | - | 272 | 454 |  |  |
| SED1577*** |  | VDD=5.0V, <br> Triple boosting $V_{5}-\mathrm{VDD}=-8.0 \mathrm{~V}$ | Normal mode | - | 40 | 67 |  |  |
|  |  |  | High power mode | - | 171 | 285 |  |  |
| SED1577*3* |  | VDD=3.0V, <br> Quadruple boosting $V_{5}-\mathrm{VDD}=-8.0 \mathrm{~V}$ | Normal mode | - | 51 | 85 |  |  |
|  |  |  | High power mode | - | 228 | 380 |  |  |
| SED1578*0* |  | VDD=5.0V, Double boosting $\mathrm{V}_{5}-\mathrm{VDD}=-6.0 \mathrm{~V}$ | Normal mode | - | 28 | 47 |  |  |
|  |  |  | High power mode | - | 137 | 229 |  |  |

[*: see Page 61.]

Table 21-2 Display Checker Pattern
$\mathrm{Ta}=25^{\circ} \mathrm{C}$

| Item | Symbol | Condition |  | Specification value |  |  | Unit | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Min. | Typ. | Max. |  |  |
| SED1575*0* | IDD <br> (2) | VDD=5.0V, <br> Triple boosting | Normal mode | - | 97 | 162 | $\mu \mathrm{A}$ | *12 |
|  |  | V5-VdD=-11.0V | High power mode | - | 254 | 424 |  |  |
| SED1575*3* |  | VDD=3.0V, Quadruple boosting | Normal mode | - | 130 | 217 |  |  |
|  |  | V5-VDD=-11.0V | High power mode | - | 308 | 514 |  |  |
| SED1577*** |  | VDD=5.0V, <br> Triple boosting $V_{5}-\mathrm{V} D \mathrm{D}=-8.0 \mathrm{~V}$ | Normal mode | - | 54 | 90 |  |  |
|  |  |  | High power mode | - | 185 | 309 |  |  |
| SED1577*3* |  | $\mathrm{VDD}=3.0 \mathrm{~V}$, <br> Quadruple boosting <br> $\mathrm{V}_{5}-\mathrm{VDD}=-8.0 \mathrm{~V}$ | Normal mode | - | 71 | 119 |  |  |
|  |  |  | High power mode | - | 248 | 414 |  |  |
| SED1578*** |  | VDD=3.0V, Double boosting $\mathrm{V}_{5}-\mathrm{VDD}=-6.0 \mathrm{~V}$ | Normal mode | - | 35 | 59 |  |  |
|  |  |  | High power mode | - | 144 | 240 |  |  |

Current consumption at power save Vss= $=\mathrm{V}$ and $\mathrm{VDD}=3.0 \mathrm{~V} \pm 10 \%$ (SED1575*3*, SED1577*3*) $5.0 \mathrm{~V} \pm 10 \%$ (SED1575* $0 *$, SED1577 ${ }^{*}{ }_{*}$, SED1578*0*)

Table 22
$\mathrm{Ta}=25^{\circ} \mathrm{C}$

| Item | Symbol | Condition | Specification value |  |  | Unit | Remarks |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Min. | Typ. | Max. |  |  |  |  |
| Sleep state | IDDS 1 | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | - | 0.01 | 5 | $\mu \mathrm{~A}$ |  |
| Stand-by state | IDDS2 | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | - | 4 | 8 |  |  |

[*: see Page 61.]
[Reference data 1]

- Dynamic current consumption (1) External power supply used and LCD being displayed


Fig. 24
[Reference data 2]

- Dynamic current consumption (2) Built-in power supply used and LCD being displayed


Fig. 25
[*: see page 61.]
[Reference data 3]

- Dynamic current consumption (3) During access


Indicates the current consumption when the checker pattern is always written at fCYC.
Only IDD (1) when not accessed
Condition: Built-in power supply OFF and external power supply used SED1575:

$$
\mathrm{V} 5-\mathrm{VDD}=-11.0 \mathrm{~V}
$$

SED1577:

$$
\mathrm{V} 5-\mathrm{VDD}=-11.0 \mathrm{~V}
$$

SED1575*3*/SED1577*3*:
VDD - Vss $=3.0 \mathrm{~V}$
SED1575*0*/SED1577*0*
/SED1578*0*:
VDD $-\mathrm{VsS}=5.0 \mathrm{~V}$
$\mathrm{Ta}=25^{\circ} \mathrm{C}$
[*: see page 61.]

Fig. 26
[Reference data 4]
Vss and V5 system operating voltage ranges

Remarks: *2




Fig. 27

Relationships between the oscillating frequency fosc, display clock frequency fcL, and liquid crystal frame frequency fFR

Table 23

| Item |  | fCL | fFR |
| :---: | :---: | :---: | :---: |
| SED1575*** | When built-in oscillator circuit used | $\frac{\mathrm{fosc}}{4}$ | $\frac{\mathrm{fOSC}}{4^{*} 65}$ |
|  | When built-in oscillator circuit not used | External input (fCL) | $\frac{f C L}{65}$ |
| SED1577*** | When built-in oscillator circuit used | $\frac{\mathrm{fosc}}{8}$ | $\frac{\text { fosc }}{8 * 33}$ |
|  | When built-in oscillator circuit not used | External input (fCL) | $\frac{\mathrm{fCL}}{33}$ |
| SED1578*** | When built-in oscillator circuit used | $\frac{\mathrm{fosc}}{16}$ | $\frac{\text { fosc }}{16^{*} 17}$ |
|  | When built-in oscillator circuit not used | External input (fCL) | $\frac{\mathrm{fCL}}{17}$ |

(fFR indicates the alternating current cycle of the liquid crystal and does not indicate that of the FR signal.)
[Reference items marked by *]
*1 The wide operating voltage range is not warranted. However, when there is a sudden voltage change during MPU access, it cannot be warranted.
*2 For the VDD and V5 operating voltage ranges, see Fig. 27. These ranges are applied when using the external power supply.
*3 A0, D0 to D5, D6 (SCL), D7 (SI), $\overline{\mathrm{RD}}(\mathrm{E}), \overline{\mathrm{WR}}(\mathrm{R} / \overline{\mathrm{W}}), \overline{\mathrm{CS} 1}, \mathrm{CS} 2, \mathrm{CLS}, \mathrm{CL}, \mathrm{FR}, \mathrm{M} / \mathrm{S}, \mathrm{C} 86, \mathrm{P} / \mathrm{S}, \overline{\mathrm{DOF}}$, $\overline{\mathrm{RES}}, \overline{\mathrm{IRS}}$ and $\overline{\mathrm{HPM}}$ pins
*4 D0 to D7, FR, FRS, DOF and CL pins
*5 A0, $\overline{\mathrm{RD}}(\mathrm{E}), \overline{\mathrm{WR}}(\mathrm{R} / \mathrm{W}), \overline{\mathrm{CS} 1}, \mathrm{CS} 2, \mathrm{CLS}, \mathrm{M} / \mathrm{S}, \mathrm{C} 86, \mathrm{P} / \mathrm{S}, \overline{\mathrm{RES}}$, IRS and $\overline{\mathrm{HPM}}$ pins
*6 Applied when D0 to D5, D6 (SCL), D7 (SI), CL, FR, and $\overline{\text { DOF }}$ pins are in the high impedance state
*7 Resistance value when the 0.1 V voltage is applied between the output pin SEGn or COMn and power supply pins ( $V_{1}, V_{2}, V_{3}$, and $V 4$ ). Specified within the range of operating voltage (3)
Ron $=0.1 \mathrm{~V} / \Delta \mathrm{I}(\Delta \mathrm{I}$ indicates the current applied when 0.1 V is applied between the power ON .)
*8 For the relationship between the oscillating frequency and frame frequency, see Table 23. The specification value of the external input item is a recommended value.
*9 The V5 voltage adjusting circuit is adjusted within the voltage follower operating voltage range.
*10 Built-in reference voltage source of the V5 voltage adjusting circuit.
*11 and *12 Indicate the current dissipated by a single IC at built-in oscillator circuit used, 1/9 bias (SED1575***), 1/6 bias (SED1577***), and display ON.
Does not include the current due to the LCD panel capacity and wireing capacity.
Applicable only when there is no access from the MPU.
*12 When the V5 voltage adjusting built-in resistor is used

## 10. TIMING CHARACTERISTICS

System bus read/write characteristics 1 ( 80 series MPU)

[SED1575* $0_{*}$, SED1577* $0_{*}$, SED1578*0*: VDD=4.5V to $5.5 \mathrm{~V}, \mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item | Signal | Symbol | Condition | Specification value |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Min. | Max. |  |
| Address hold time Address setup time | A0 | tAH8 tAW8 |  | $\begin{aligned} & 0 \\ & 0 \end{aligned}$ | - | ns |
| System cycle time |  | tcyc8 |  | 250 | - |  |
| Control LOW pulse width ( $\overline{\mathrm{WR}}$ ) Control LOW pulse width ( $\overline{\mathrm{RD}})$ Control HIGH pulse width ( $\overline{\mathrm{WR}})$ Control HIGH pulse width ( $\overline{\mathrm{RD}}$ ) | $\begin{aligned} & \frac{\overline{W R}}{\frac{\mathrm{RD}}{}} \overline{\frac{\mathrm{WR}}{\mathrm{RD}}} \end{aligned}$ | tCCLW <br> tCCLR <br> tcCHw tCCHR |  | $\begin{aligned} & 30 \\ & 70 \\ & 30 \\ & 30 \end{aligned}$ | - |  |
| Data setup time Data hold time | D0 to D7 | $\begin{aligned} & \text { tDS8 } \\ & \text { tDH8 } \end{aligned}$ |  | $\begin{array}{r} 30 \\ 10 \\ \hline \end{array}$ | - |  |
| $\overline{\mathrm{RD}}$ access time Output disable time |  | tacc8 toH8 | CL= 100pF | $\overline{5}$ | $\begin{aligned} & 70 \\ & 50 \end{aligned}$ |  |

[SED1575* $0_{*}$, SED1577* $0_{*}$, SED1578* $0_{*}$ : VDD $=3.6 \mathrm{~V}$ to $4.5 \mathrm{~V}, \mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item | Signal | Symbol | Condition | Specification value |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Min. | Max. |  |
| Address hold time Address setup time | A0 | tAH8 <br> taW8 |  | $\begin{aligned} & 0 \\ & 0 \end{aligned}$ | — | ns |
| System cycle time |  | tcYC8 |  | 300 | - |  |
| Control LOW pulse width (ㄴR) Control LOW pulse width ( $\overline{\mathrm{RD}})$ Control HIGH pulse width (VR) Control HIGH pulse width ( $\overline{\mathrm{RD}}$ ) | $\begin{aligned} & \frac{\overline{W R}}{\frac{R D}{\mathrm{RD}}} \\ & \frac{\mathrm{WR}}{\overline{\mathrm{RD}}} \end{aligned}$ | tCCLW <br> tCCLR <br> tCCHW <br> tCCHR |  | $\begin{gathered} \hline 60 \\ 120 \\ 60 \\ 60 \end{gathered}$ | — |  |
| Data setup time Data hold time | D0 to D7 | $\begin{aligned} & \hline \text { tDS8 } \\ & \text { tDH8 } \\ & \hline \end{aligned}$ |  | $\begin{aligned} & 40 \\ & 15 \\ & \hline \end{aligned}$ | - |  |
| $\overline{\mathrm{RD}}$ access time Output disable time |  | $\begin{aligned} & \text { taCC8 } \\ & \text { tOH8 } \end{aligned}$ | CL=100pF | $\overline{10}$ | $\begin{aligned} & 280 \\ & 100 \end{aligned}$ |  |

[SED1575*3*, SED1577* $3 *$ : VDD=2.4V to3.6V, Ta $=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item | Signal | Symbol | Condition | Specification value |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Min. | Max. |  |
| Address hold time | A0 | tAH8 |  | 0 | - | ns |
| Address setup time |  | taw8 |  | 0 | - |  |
| System cycle time |  | tcyc8 |  | 800 | - |  |
| Control LOW pulse width ( $\overline{\mathrm{WR}})$ | $\overline{\mathrm{WR}}$ | tCCLW |  | 120 | - |  |
| Control LOW pulse width ( $\overline{\mathrm{RD}})$ | $\overline{\mathrm{RD}}$ | tCCLR |  | 240 | - |  |
| Control HIGH pulse width ( $\overline{\mathrm{WR}})$ | $\overline{\mathrm{WR}}$ | tcchw |  | 120 | - |  |
| Control HIGH pulse width ( $\overline{\mathrm{RD}})$ | $\overline{\mathrm{RD}}$ | tcchr |  | 120 | - |  |
| Data setup time | D0 to D7 | tDS8 |  | 80 | - |  |
| Data hold time |  | tDH8 |  | 30 | - |  |
| $\overline{\mathrm{RD}}$ access time |  | tACC8 | CL=100pF | - | 280 |  |
| Output disable time |  | tOH8 |  | 10 | 200 |  |

*1 This is in the case of making the access by $\overline{\mathrm{WR}}$ and $\overline{\mathrm{RD}}$, setting the $\overline{\mathrm{CS} 1}=\mathrm{LOW}$.
*2 This is in the case of making the access by $\overline{\mathrm{CS} 1}$, setting the $\overline{\mathrm{WR}}, \overline{\mathrm{RD}}=\mathrm{LOW}$.
*3 The rise and fall times ( tr and tf ) of the input signal are specified for less than 15 ns . When using the system cycle time at high speed, they are specified for $(\mathrm{tr}+\mathrm{tf}) \leq(\mathrm{tCYC} 8-\mathrm{tCCLW}-\mathrm{tCCHW})$ or $(\mathrm{tr}+\mathrm{tf}) \leq(\mathrm{tCYC} 8-\mathrm{tCCLR}-\mathrm{tCCHR})$.
*4 All timings are specified based on the 20 and $80 \%$ of VDD.
*5 tCCLW and tCCLR are specified for the overlap period when $\overline{\mathrm{CS} 1}$ is at LOW (CS2 $=\mathrm{HIGH}$ ) level and $\overline{\mathrm{WR}}, \overline{\mathrm{RD}}$ are at the LOW level.

System bus read/write characteristics 2 ( 68 series MPU)

[SED1575* $0^{*}$, SED1577* $0_{*}$, SED1578* $0 *$ : VDD $=4.5 \mathrm{~V}$ to 5.5 V , $\mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item |  | Signal | Symbol | Condition | Specification value |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Min. |  |  | Max. |  |
| Address hold time Address setup time |  |  | A0 | tAH6 <br> tAW6 |  | $\begin{aligned} & 0 \\ & 0 \end{aligned}$ | - | ns |
| System cycle time |  |  | tcyc6 |  | 250 | - |  |
| Data setup time Data hold time |  | D0 to D7 | $\begin{aligned} & \text { tDS6 } \\ & \text { tDH6 } \end{aligned}$ |  | $\begin{aligned} & \hline 30 \\ & 10 \\ & \hline \end{aligned}$ | - |  |
| Access time Output disable time |  |  | $\begin{gathered} \hline \text { tACC6 } \\ \text { toH6 } \end{gathered}$ | CL=100pF | $\overline{5}$ | $\begin{aligned} & 70 \\ & 50 \end{aligned}$ |  |
| Enable HIGH pulse width | Read Write | E | tEWHR tEWHW |  | $\begin{aligned} & 70 \\ & 30 \end{aligned}$ | - |  |
| Enable LOW pulse width | Read Write | E | tEWLR tEWLW |  | $\begin{aligned} & 30 \\ & 30 \\ & \hline \end{aligned}$ | - |  |


| [SED1575* $0_{*}$, SED1577* $0_{*}$, SED1578* $0_{*}$ : VdD $=3.6 \mathrm{~V}$ to $4.5 \mathrm{~V}, \mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Item |  | Signal | Symbol | Condition | Specification value |  | Unit |
|  |  | Min. |  |  | Max. |  |
| Address hold time Address setup time |  |  | A0 | taH6 |  | 0 | - | ns |
|  |  |  | taw6 |  | 0 | - |  |  |
| System cycle time |  |  | tcyc6 |  | 300 | - |  |  |
| Data setup time Data hold time |  | D0 to D7 | tDS6 |  | 40 | - |  |  |
|  |  | tDH6 |  | 15 | - |  |  |
| Access time Output disable time |  |  | tacce | CL= 100pF | - | 140 |  |  |
|  |  | tон6 |  | 10 | 100 |  |  |
| Enable HIGH pulse width | Read |  | E | tewhr |  | 120 | - |  |
|  | Write |  |  | tewhw |  | 60 | - |  |
| Enable LOW pulse width | Read | E | tEWLR |  | 60 | - |  |  |
|  | Write |  | tewLw |  | 60 | - |  |  |

[SED1575*3*, SED1577*3*: VdD=2.4V to 3.6V, Ta=-40 to $85^{\circ} \mathrm{C}$ ]

| Item |  | Signal | Symbol | Condition | Specification value |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Min. |  |  | Max. |  |
| Address hold time Address setup time |  |  | A0 | tah6 |  | 0 | - | ns |
|  |  |  | taw6 |  | 0 | - |  |  |
| System cycle time |  |  | tcyc6 |  | 800 | - |  |  |
| Data setup time |  | D0 to D7 | tDS6 |  | 80 | - |  |  |
| Data hold time |  |  | tDH6 |  | 30 | - |  |  |
| Access time Output disable time |  |  | tACC6 | CL=100pF | - | 280 |  |  |
|  |  | tон6 |  | 10 | 200 |  |  |
| Enable HIGH pulse width | Read |  | E | tEWHR |  | 240 | - |  |
|  | Write |  | tEWHw |  | 120 | - |  |  |
| Enable LOW pulse width | Read | E | tEWLR |  | $120$ | - |  |  |

*1 This is in the case of making the access by E , setting the $\overline{\mathrm{CS}}=$ LOW.
*2 This is in the case of making the access by $\overline{\mathrm{CS} 1}$, setting the $\mathrm{E}=\mathrm{HIGH}$.
*3 The rise and fall times ( t and ff ) of the input signal are specified for less than 15 ns . When using the system cycle time at high speed, they are specified for $(\mathrm{tr}+\mathrm{tf}) \leq(\mathrm{tCYC6}-\mathrm{tEWLW}-\mathrm{tEWHW})$ or $(\mathrm{tr}+\mathrm{tf}) \leq(\mathrm{tCYC6}-\mathrm{tEWLR}-\mathrm{tEWHR})$.
*4 All timings are specified based on the 20 and $80 \%$ of VDD.
*5 tEWLW and tEWLR are specified for the overlap period when $\overline{\mathrm{CS} 1}$ is at LOW (CS2 $=$ HIGH) level and E is at the HIGH level.

## Serial interface


[SED1575* $0^{*}$, SED1577* $0_{*}$, SED1578* $0_{*}:$ VDD=4.5V to $5.5 \mathrm{~V}, \mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item | Signal | Symbol | Condition | Specification value |  | Unit |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Min. | Max. |  |
| Serial clock cycle |  | SSCYC |  | 200 | - | ns |
| SCL HIGH pulse width |  | tSHW |  | 75 | - |  |
| SCL LOW pulse width |  | tSLW |  | 75 | - |  |
| Address setup time | AO | tSAS |  | 50 | - |  |
| Address hold time |  | tSAH |  | 100 | - |  |
| Data setup time | SI | tSDS |  | 50 | - |  |
| Data hold time |  | tSDH |  | 50 | - |  |
| CS-SCL time | CS | tCSS |  | 100 | - |  |
|  |  | tCSH |  | 100 | - |  |

[SED1575* $0_{*}$, SED1577* ${ }^{*}$, SED1578* $0_{*}$ : VdD=3.6V to $4.5 \mathrm{~V}, \mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item | Signal | Symbol | Condition | Specification value <br>  <br>  <br>  Min. |  | Max. |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Unit |  |  |  |  |  |  |
| Serial clock cycle | SCL | tSCYC |  | 250 | - | ns |
| SCL HIGH pulse width |  | tSHW |  | 100 | - |  |
| SCL LOW pulse width |  | tSLW |  | 100 | - |  |
| Address setup time | AO | tSAS |  | 150 | - |  |
| Address hold time |  | tSAH |  | 150 | - |  |
| Data setup time | SI | tSDS |  | 100 | - |  |
| Data hold time |  | tSDH |  | 100 | - |  |
| CS-SCL time | CS | tCSS |  | 150 | - |  |
|  |  | tCSH |  | 150 | - |  |

[SED1575*3*, SED1577*3*: VdD=2.4V to 3.6V, Ta=-40 to $85^{\circ} \mathrm{C}$ ]

| Item | Signal | Symbol | Condition | Specification value |  | Unit |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Max. | ns |  |
| Serial clock cycle |  |  | 400 | - | ns |  |
| SCL HIGH pulse width |  | tSHW |  | 150 | - |  |
| SCL LOW pulse width |  | tSLW |  | 150 | - |  |
| Address setup time | AO | tSAS |  | 250 | - |  |
| Address hold time |  | tSAH |  | 250 | - |  |
| Data setup time | SI | tSDS |  | 150 | - |  |
| Data hold time |  | tSDH |  | 150 | - |  |
| CS-SCL time | CS | tCSS |  | 250 | - |  |
|  |  | tCSH |  | 250 | - |  |

*1 The rise and fall times ( tr and tf ) of the input signal are specified for less than 15 ns .
*2 All timings are specified based on the 20 and $80 \%$ of VdD.

## Display control output timing


[SED1575* $0 *$, SED1577* $0 *$, SED1578* $0 *:$ VDD $=4.5 \mathrm{~V}$ to $5.5 \mathrm{~V}, \mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item | Signal | Symbol | Condition | Specification value |  |  | Unit |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Min. | Typ. | Max. |  |
| FR delay time | FR | tDFR | CL=50pF | - | 10 | 40 | ns |
| SYNC delay time | SYNC | tDSNC | CL=50pF | - | 10 | 40 | ns |

[SED1575* $0_{*}$, SED1577* $0_{*}$, SED1578* $0_{*}$ : VDD=3.6V to $4.5 \mathrm{~V}, \mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item |  |  |  | Specification value |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Signal | Symbol | Condition | Min. | Typ. | Max. |  |
| FR delay time | FR | tDFR | CL=50pF | - | 20 | 80 | ns |
| SYNC delay time | SYNC | tDSNC | $C L=50 p F$ | - | 20 | 80 | ns |

[SED1575*3*, SED1577*3*: VDD=2.4V to 3.6V, $\mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item |  |  |  | Specification value |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Signal | Symbol | Condition | Min. | Typ. | Max. |  |
| FR delay time | FR | tDFR | $C L=50 \mathrm{pF}$ | - | 50 | 200 | ns |
| SYNC delay time | SYNC | tDSNC | $C L=50 \mathrm{pF}$ | - | 50 | 200 | ns |

*1 Valid only when the master mode is selected.
*2 All timings are specified based on the 20 and $80 \%$ of VDD.
*3 Pay attention not to cause delays of the timing signals CL, FR and SYNC to the salve side by wiring resistance, etc., while master/slave operations are in progress. If these delays occur, indication failures such as flickering may occur.

## Reset input timing


[SED1575* $0_{*}$, SED1577* $0_{*}$, SED1578* $0 *$ : VdD=4.5V to $5.5 \mathrm{~V}, \mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item | Signal | Symbol | Condition | Specification value |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Min. | Typ. | Max. |  |
| Reset time |  | tR |  | - | - | 0.5 | $\mu \mathrm{s}$ |
| Reset LOW pulse width | RES | tRW |  | 0.5 | - | - |  |

[SED1575* $0 *$, SED1577* $0 *$, SED1578* $0 *:$ VdD=3.6V to $4.5 \mathrm{~V}, \mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item | Signal | Symbol | Condition | Specification value |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Min. | Typ. | Max. |  |
| Reset time |  | tR |  | - | - | 1 | $\mu \mathrm{s}$ |
| Reset LOW pulse width | RES | tRW |  | 1 | - | - |  |

[SED1575*3*, SED1577*3*: VDD=2.4V to 3.6V, $\mathrm{Ta}=-40$ to $85^{\circ} \mathrm{C}$ ]

| Item |  |  |  | Specification value |  |  | Unit |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Signal | Symbol | Condition | Min. | Typ. | Max. |  |
| Reset time |  | tR |  | - | - | 1.5 | $\mu \mathrm{~s}$ |
| Reset LOW pulse width | RES | tRW |  | 1.5 | - | - |  |

*1 All timings are specified based on the 20 and $80 \%$ of VdD.

## 11. MICROPROCESSOR (MPU) INTERFACE: REFERENCE

The SED1575 series can directly be connected to the 80 system MPU and 68 series MUP. It can also be operated with a fewer signal lines by using the serial interface.
The SED1575 series is used for the multiple chip configuration to expand the display area. In this case, it can select the ICs that are accessed individually using the Chip Select signal.
After the initialization using the $\overline{\operatorname{RES}}$ pin, the respective input pins of the SED1575 series need to be controlled normally.
80 series MPU


68 series MPU


Serial interface


## 12. CONNECTION BETWEEN LCD DRIVERS: REFERENCE

The SED1575 series is used for the multiple chip configuration to easily expand the liquid crystal display area. Use the same device (SED1575***/SED1575***, SED1577***/SED1577*** or SED1578***/SED1578***) for the master/ slave.

## SED1575 (master) $\leftrightarrow$ SED1575 (slave)



## 13. LCD PANEL WIRING: REFERENCE

The SED1575 series is used for the multiple chip configuration to easily expand the liquid crystal display area. Use the same device (SED1575***/SED1575***, SED1577***/SED1577*** or SED1578***/SED1578***) for the multiple chip configuration.

1-chip configuration


2-chip configuration


## 14. TCP PIN LAYOUT

## Reference



Note) This TCP pin layout does not specify the TCP dimensions.
15. TCP DIMENSIONS


## 16. TEMPERATURE SENSOR CIRCUIT

SED $1575{ }^{*} \mathrm{~A} *$ incorporates a temperatujre sensor circuit with a $11.4 \mathrm{mV} /{ }^{\circ} \mathrm{C}$ (typ.) temperature gradient carrying analog voltage output pins. The SED1575*A* makes it possible to provide LCD indications with optimum contrast throughout a wide temperature range without need for use of supplementary parts by inputting electronic volume control registration value equivalent signals corresponding to the outputs of the temperature sensor through the MPU to control the LCD drive voltage $\mathrm{V}_{5}$.
For LCD drive voltage controls of higher precision, we recommend you to constitute a system which can absorb deviations of the output voltage by, such as, feeding back sampled output voltages under a certain temperature environment to the MPU to let it memorize as the reference voltages.
Regarding the specifications of other items than the temperature sensor circuit, such as of the absolute maximum ratings, DC characteristics, AC characteristics, etc., refer to the specifications for SED1575*0*.

## Pin Definitions

Temperature sensor circuit related pins are allocated to TEST1, 2, 3 and 4 and the pin names are TEST1, SVS, VsEN, SEN and SENSEL in the given sequence. The temperature sensor should be used under the pin statuses indicated in the Table below. When the temperature sensor is not being used, fix respective pins to HIGH.

| Pin names | I/O | Pin definitions | Number <br> of pins |
| :---: | :---: | :--- | :---: |
| SVS | Power <br> supply | This is the power supply pin for the temperature sensor. Apply <br> prescribed operating voltage between the VDD. | 1 |
| VSEN | O | This is the analog voltage output pin for the temperature sensor. <br> Monitor the output voltage between the VDD. | 1 |
| SEN | O | Consider to keep this pin open in order not to apply the load <br> capacitance of wires, etc. | 1 |
| SENSEL | I | Fix this pin to HIGH. | 1 |

## Electric Characteristics

| Items | Codes | Conditions | Specifications |  |  | Units | Applicable pins |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Min. | Typ. | Max. |  |  |
| Operating voltage | SVS | (On the basis of VDD) | -5.5 | -5.0 | -4.5 | V | SVS |
| Output voltage | Vsen | (On the basis of VDD) $\mathrm{Ta}=40^{\circ} \mathrm{C}$ <br> (On the basis of VdD) $\mathrm{Ta}=25^{\circ} \mathrm{C}$ <br> (On the basis of VDD) $\mathrm{Ta}=85^{\circ} \mathrm{C}$ | $\begin{aligned} & -4.35 \\ & -3.48 \\ & -2.92 \end{aligned}$ | $\begin{aligned} & -3.62 \\ & -2.88 \\ & -2.20 \end{aligned}$ | $\begin{aligned} & -2.89 \\ & -2.28 \\ & -1.47 \end{aligned}$ | V | Vsen |
| Output voltage temperature gradient | VGRA | *1 | 9.4 | 11.4 | 13.4 | $\mathrm{mV} /{ }^{\circ} \mathrm{C}$ | Vsen |
| Output voltage linearity | $\Delta \mathrm{V}$ L | *2 | -1.5 | - | 1.5 | \% | Vsen |
| Output voltage setup time | tsen | *3 | 100 | - | - | mS | Vsen |
| Operating current | Isen | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | - | 40 | 150 | $\mu \mathrm{A}$ | SVS |

[* Notes]
*1: Represents the gradient of the approximate line of the Typ. output voltages.
*2: Represents the maximum deviation between the output voltage curve and the approximate line.
Assuming that the difference of output voltages at $-40^{\circ} \mathrm{C}$ and at $80^{\circ} \mathrm{C}$ as $\Delta$ VSEN, assuming that the difference between the approximate line and the output voltage values as $\triangle$ DIFF and assuming that the maximum value thereof as $\triangle$ DIFF (MAX), the output voltages linearity $\Delta \mathrm{VL}$ can be calculated by use of the following equation.

$$
\Delta \mathrm{VL}=\frac{\Delta \mathrm{DIFF}(\mathrm{MAX})}{\Delta \mathrm{VSEN}} \times 100
$$


*3: Represents the queuing time after the supply voltage SVS is applied to the SVS pin until the output voltage is stabilized and monitoring thereof becomes feasible. Be sure to sample the output voltage after the prescribed queuing time has elapsed.

## Output voltage characteristics



## Output Pin Load

Maintain the load capacity CL for the VSEN output pin VSEN at 100 pF or less and keep the load resistance RL for the VSEN output pin VSEN at $1 \mathrm{M} \Omega$ or more.
In order to obtain accurate output voltage values, be careful not to insert a current flowing channel between the Vss.


